INSTALLATION MANUAL

OUTDOOR SPLIT-SYSTEM HEAT PUMP

MODELS:
16 SEER - YZF, HC6B, HL6B SERIES
18 SEER - YZH, HC8B, HL8B SERIES

2 TO 5 TONS

ISO 9001
Certified Quality
Management System

LIST OF SECTIONS

GENERAL 1
SAFETY 1
UNIT INSTALLATION 2
ORIFICE INSTALLATION 5
TXV INSTALLATIONS 5
EVACUATION 6
SYSTEM CHARGE 6
ELECTRICAL CONNECTIONS 7
SYSTEM OPERATION 20
INSTRUCTING THE OWNER 21
WIRING DIAGRAM 22

LIST OF FIGURES

Typical Installation with Required Clearances 2
Tubing Hanger 3
Underground Installation 4
Heat Protection 4
Orifice Installation 5
Typical Field Wiring 7
Communications Harness Connection 7
Communicating HP with Communicating Air Handler or Furnace 8
Communicating HP with Non-Communicating Air Handler or Furnace using Communicating Interface Control 8
Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – Modulating Furnace 9
Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – Single Stage Furnace (X-13) 10
Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – V/S Air Handler 11
Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – PSC Air Handler 12
Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – V/S Air Handler 13
Thermostat Wiring – Two-Stage Heat Pumps - Two-Stage Variable Speed Furnaces 14
Thermostat Wiring – Two-Stage Heat Pumps - Two-Stage Variable Speed Furnaces 15
Thermostat Wiring – Two-Stage Heat Pumps - Variable Speed Air Handler 16
Thermostat Wiring – Two-Stage Heat Pumps - Variable Speed Air Handler 17
Thermostat Wiring – Two-Stage Heat Pumps - Variable Speed Modulating Furnaces 18
Thermostat Wiring – Two-Stage Heat Pumps - Variable Speed Modulating Furnaces 19
Heat Pump Flow Diagram 20
Wiring Diagram - Single Stage 22
Wiring Diagram - 2 Stage with PSC Outdoor Fan Motor 23
Wiring Diagram - 2 Stage with ECM Outdoor Fan Motor 24

LIST OF TABLES

Defrost Initiate Curves 20
R-410A Saturation Properties 21

SECTION I: GENERAL

The outdoor units are designed to be connected to a matching indoor coil with sweat connect lines. Sweat connect units are factory charged with refrigerant for the smallest rated indoor coil plus 15 feet of field supplied lines.

Matching indoor coils are available with a thermal expansion valve or an orifice liquid feed sized for the most common usage. The orifice size and/or refrigerant charge may need to be changed for some indoor-outdoor unit combinations, elevation differences or total line lengths. Refer to Application Data covering “General Piping Recommendations and Refrigerant Line Length” (Part Number 247077).

SECTION II: SAFETY

This is a safety alert symbol. When you see this symbol on labels or in manuals, be alert to the potential for personal injury.

Understand and pay particular attention to the signal words **DANGER**, **WARNING**, or **CAUTION**.

DANGER indicates an **imminently** hazardous situation, which, if not avoided, **will result in death or serious injury**.

WARNING indicates a **potentially** hazardous situation, which, if not avoided, **could result in death or serious injury**.

CAUTION indicates a potentially hazardous situation, which, if not avoided **may result in minor or moderate injury**. It is also used to alert against unsafe practices and hazards involving only property damage.

⚠WARNING

Improper installation may create a condition where the operation of the product could cause personal injury or property damage.

Improper installation, adjustment, alteration, service or maintenance can cause injury or property damage. Refer to this manual for assistance or for additional information, consult a qualified contractor, installer or service agency.

⚠ CAUTION

This product must be installed in strict compliance with the enclosed installation instructions and any applicable local, state, and national codes including, but not limited to building, electrical, and mechanical codes.

⚠ CAUTION

*R-410A systems operate at higher pressures than R-22 systems. Do not use R-22 service equipment or components on R-410A equipment. Service equipment **Must Be Rated** for R-410A.*

INSPECTION

As soon as a unit is received, it should be inspected for possible damage during transit. If damage is evident, the extent of the damage should be noted on the carrier's delivery receipt. A separate request for inspection by the carrier's agent should be made in writing. See Local Distributor for more information.

Requirements For Installing/Servicing R-410A Equipment

- Gauge sets, hoses, refrigerant containers, and recovery system must be designed to handle POE oils, and the higher pressures of R-410A.
- Manifold sets should be 800 PSIG high side and 250 PSIG low side with 550 PSIG low side restart.
- All hoses must have a 700 PSIG service pressure rating.
- Leak detectors should be designed to detect HFC refrigerant.
- Recovery equipment (including refrigerant recovery containers) must be specifically designed to handle R-410A.
- Do not use an R-22 TXV.
- A liquid-line filter drier is required on every unit.

LIMITATIONS

The unit should be installed in accordance with all National, State and Local Safety Codes and the limitations listed below:

1. Limitations for the indoor unit, coil and appropriate accessories must also be observed.
2. The outdoor unit must not be installed with any duct work in the air stream. The outdoor fan is the propeller type and is not designed to operate against any additional external static pressure.
3. The maximum and minimum conditions for operation must be observed to assure a system that will give maximum performance with minimum service.

Air Temperature DB at Outdoor Coil, °F				Air Temperature DB at Indoor Coil, °F			
Min.		Max.		Min.		Max.	
Cool	Heat	Cool	Heat	°WB Cool	°DB Heat	°WB Cool	°DB Heat
50	-10	115	75	57	50[1]	72	80

1. Operation below this temperature is permissible for a short period of time, during morning warm-up.

4. This unit is not designed to operate with a low ambient kit. Do not modify the control system to operate with any kind of low ambient kit.
5. The maximum allowable line length for this product is 75 feet.

SECTION III: UNIT INSTALLATION

LOCATION

Before starting the installation, select and check the suitability of the location for both the indoor and outdoor unit. Observe all limitations and clearance requirements.

The outdoor unit must have sufficient clearance for air entrance to the condenser coil, for air discharge and for service access. See Figure 1.

NOTICE

For multiple unit installations, units must be spaced a minimum of 24 inches apart. (Coil face to coil face.)

If the unit is to be installed on a hot sun exposed roof or a black-topped ground area, the unit should be raised sufficiently above the roof or ground to avoid taking the accumulated layer of hot air into the outdoor unit.

Provide an adequate structural support.

ADD-ON REPLACEMENT/RETROFIT

When this unit is being used as a replacement for an R-22 unit, it is required that the outdoor unit, indoor coil, and metering device all be replaced. The following steps should be performed in order to insure proper system operation and performance. Line-set change out is also recommended.

1. Change-out of the indoor coil to an approved R-410A coil/ condensing unit combination with the appropriate metering device.
2. Change-out of the line-set when replacing an R-22 unit with an R410-A unit is highly recommended to reduce cross-contamination of oils and refrigerants.
3. If change-out of the line set is not practical, then the following precautions should be taken.
   - Inspect the line set for kinks, sharp bends, or other restrictions, and for corrosion.
   - Determine if there are any low spots which might be serving as oil traps.
   - Flush the line set with a commercially available flush kit to remove as much of the existing oil and contaminants as possible.
   - Install a suction line filter-drier to trap any remaining contaminants, and remove after 50 hours of operation.
4. If the outdoor unit is being replaced due to a compressor burnout, then installation of a 100% activated alumina suction-line filter drier in the suction-line is required, in addition to the factory installed liquid-line drier. Operate the system for 10 hours. Monitor the suction drier pressure drop. If the pressure drop exceeds 3 psig, replace both the suction-line and liquid-line driers. After a total of 10 hours run time where the suction-line pressure drop has not exceeded 3 psig, replace the liquid line drier, and remove the suction-line drier. Never leave a suction-line drier in the system longer than 50 hours of run time.

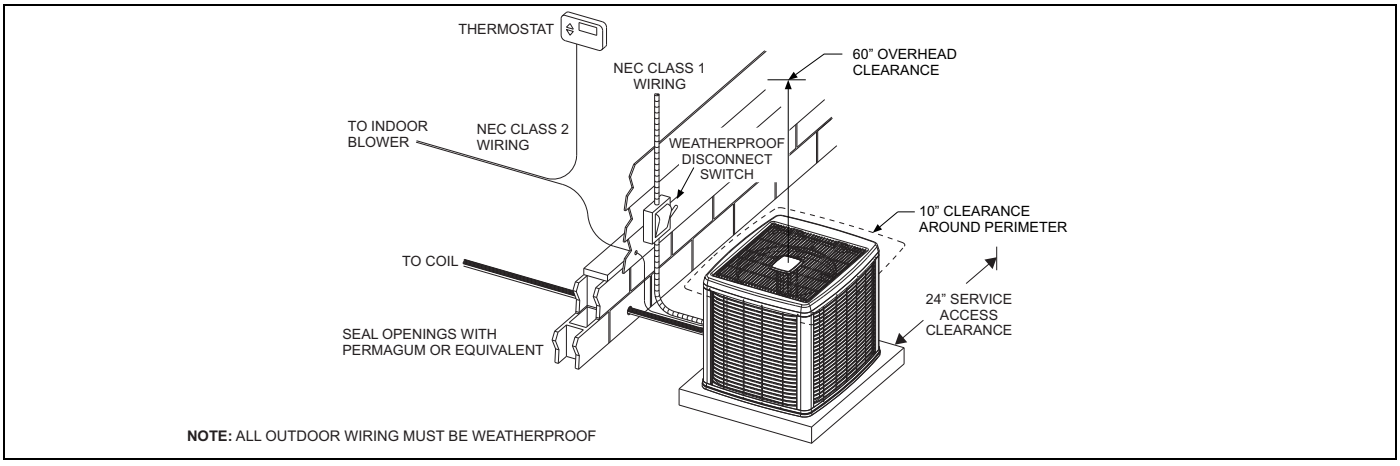

FIGURE 1: Typical Installation with Required Clearances

GROUND INSTALLATION

The unit may be installed at ground level on a solid base that will not shift or settle, causing strain on the refrigerant lines and possible leaks. Maintain the clearances shown in Figure 1 and install the unit in a level position.

Normal operating sound levels may be objectionable if the unit is placed directly under windows of certain rooms (bedrooms, study, etc.).

Condensate will drain from beneath the coil of the outdoor unit during the defrost cycle. Normally this condensate may be allowed to drain directly on the ground.

⚠WARNING

The outdoor unit should not be installed in an area where mud or ice could cause personal injury. Remember that condensate will drip from the unit coil during heat and defrost cycles and that this condensate will freeze when the temperature of the outdoor air is below 32°F.

Elevate the unit sufficiently to prevent any blockage of the air entrances by snow in areas where there will be snow accumulation. Check the local weather bureau for the expected snow accumulation in your area.

Isolate the unit from rain gutters to avoid any possible wash out of the foundation.

ROOF INSTALLATION

When installing units on a roof, the structure must be capable of supporting the total weight of the unit, including a pad, lintels, rails, etc., which should be used to minimize the transmission of sound or vibration into the conditioned space.

UNIT PLACEMENT

1. Provide a base in the pre-determined location.
2. Remove the shipping carton and inspect for possible damage.
3. Compressor tie-down bolts should remain tightened.
4. Position the unit on the base provided.

NOTICE

Heat pumps will defrost periodically resulting in water drainage. The unit should not be located where water drainage may freeze and create a hazardous condition - such as sidewalks and steps.

LIQUID LINE FILTER-DRIER

The heat pumps have a solid core bi-flow filter/dryer located on the liquid line.

NOTICE

Replacements for the liquid line drier must be exactly the same as marked on the original factory drier. See Source 1 for O.E.M. replacement driers.

⚠ CAUTION

Failure to do so or using a substitute drier or a granular type may result in damage to the equipment.

Filter-Drier Source 1 Part No.	Apply with Models
S1-52636219000	All Sizes

PIPING CONNECTIONS

⚠ CAUTION

This system uses R-410A refrigerant which operates at higher pressures than R-22. No other refrigerant may be used in this system. Gauge sets, hoses, refrigerant containers, and recovery system must be designed to handle R-410A. If you are unsure, consult the equipment manufacturer.

⚠WARNING

Never install a suction-line filter drier in the liquid line of an R-410A system. Failure to follow this warning can cause a fire, injury or death.

The outdoor unit must be connected to the indoor coil using field supplied refrigerant grade copper tubing that is internally clean and dry. Units should be installed only with the tubing sizes for approved system combinations as specified in Tabular Data Sheet. The charge given is applicable for total tubing lengths up to 15 feet. See Application Data Part Number 247077 for installing tubing of longer lengths and elevation differences.

NOTICE

Using a larger than specified line size could result in oil return problems. Using too small a line will result in loss of capacity and other problems caused by insufficient refrigerant flow. Slope horizontal vapor lines at least 1" every 20 feet toward the outdoor unit to facilitate proper oil return.

PRECAUTIONS DURING LINE INSTALLATION

1. Install the lines with as few bends as possible. Care must be taken not to damage the couplings or kink the tubing. Use clean hard drawn copper tubing where no appreciable amount of bending around obstruction is necessary. If soft copper must be used, care must be taken to avoid sharp bends which may cause a restriction.
2. The lines should be installed so that they will not obstruct service access to the coil, air handling system or filter.
3. Care must also be taken to isolate the refrigerant lines to minimize noise transmission from the equipment to the structure.
4. The vapor line must be insulated with a minimum of 1/2" foam rubber insulation (Armaflex or equivalent). Liquid lines that will be exposed to direct sunlight and/or high temperatures must also be insulated.
5. Tape and suspend the refrigerant lines as shown. DO NOT allow tube metal-to-metal contact. See Figure 2.
6. Use PVC piping as a conduit for all underground installations as shown in Figure 3. Buried lines should be kept as short as possible to minimize the build up of liquid refrigerant in the vapor line during long periods of shutdown
7. Pack fiberglass insulation and a sealing material such as permagum around refrigerant lines where they penetrate a wall to reduce vibration and to retain some flexibility.
8. See Form 247077 for additional piping information.

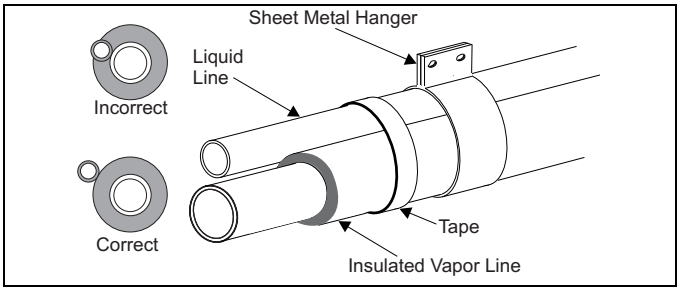

FIGURE 2: Tubing Hanger

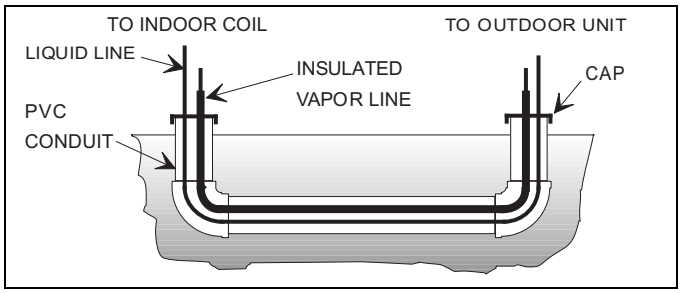

FIGURE 3: Underground Installation

PRECAUTIONS DURING BRAZING OF LINES

All outdoor unit and evaporator coil connections are copper-to-copper and should be brazed with a phosphorous-copper alloy material such as Silfos-5 or equivalent. DO NOT use soft solder. The outdoor units have reusable service valves on both the liquid and vapor connections. The total system refrigerant charge is retained within the outdoor unit during shipping and installation. The reusable service valves are provided to evacuate and charge per this instruction.

Serious service problems can be avoided by taking adequate precautions to assure an internally clean and dry system.

⚠ CAUTION

Dry nitrogen should always be supplied through the tubing while it is being brazed, because the temperature required is high enough to cause oxidation of the copper unless an inert atmosphere is provided. The flow of dry nitrogen should continue until the joint has cooled. Always use a pressure regulator and safety valve to insure that only low pressure dry nitrogen is introduced into the tubing. Only a small flow is necessary to displace air and prevent oxidation.

PRECAUTIONS DURING BRAZING SERVICE VALVE

Wrap a wet rag around the service valve as shown in Figure 4 to prevent heat damage. Also, protect all painted surfaces, insulation, and plastic base during brazing. After brazing cool joint with wet rag.

⚠WARNING

This is not a backseating valve. The service access port has a valve core. Opening or closing valve does not close service access port.

If the valve stem is backed out past the chamfered retaining wall, the O-ring can be damaged causing leakage or system pressure could force the valve stem out of the valve body possibly causing personal injury.

Valve can be opened by removing the plunger cap and fully inserting a hex wrench into the stem and backing out counter-clockwise until valve stem just touches the chamfered retaining wall.

Connect the refrigerant lines using the following procedure:

1. Remove the cap and Schrader core from both the liquid and vapor service valve service ports at the outdoor unit. Connect low pressure nitrogen to the liquid line service port.
2. Braze the liquid line to the liquid valve at the outdoor unit. Be sure to wrap the valve body with a wet rag. Allow the nitrogen to continue flowing. Refer to the Tabular Data Sheet for proper liquid line sizing.
3. Go to “SECTION IV” or “SECTION V” for orifice or TXV installation depending on application.

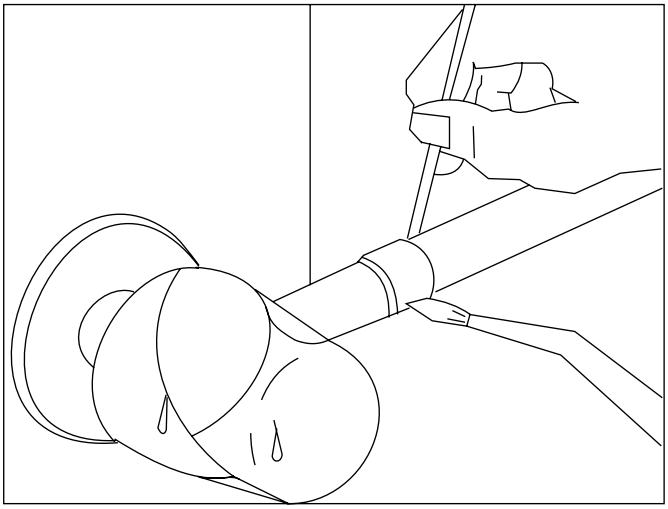

FIGURE 4: Heat Protection

⚠ CAUTION

The evaporator is pressurized.

4. Braze the liquid line to the evaporator liquid connection. Nitrogen should be flowing through the evaporator coil.
5. Slide the grommet away from the vapor connection at the indoor coil. Braze the vapor line to the evaporator vapor connection. After the connection has cooled, slide the grommet back into original position. Refer to the Tabular Data Sheet for proper vapor line sizing.
6. Protect the vapor valve with a wet rag and braze the vapor line connection to the outdoor unit. The nitrogen flow should be exiting the system from the vapor service port connection. After this connection has cooled, remove the nitrogen source from the liquid fitting service port.
7. Replace the Schrader core in the liquid and vapor valves.
8. Leak test all refrigerant piping connections including the service port flare caps to be sure they are leak tight. DO NOT OVERTIGHTEN (between 40 and 60 inch - lbs. maximum).
9. Evacuate the vapor line, evaporator and the liquid line, to 500 microns or less.

NOTICE

Line set and indoor coil can be pressurized to 250 psig with dry nitrogen and leak tested with a bubble type leak detector. Than release the nitrogen charge.

NOTICE

Do not use the system refrigerant in the outdoor unit to purge or leak test.

10. Replace cap on service ports. Do not remove the flare caps from the service ports except when necessary for servicing the system.

⚠ CAUTION

Do not connect manifold gauges unless trouble is suspected. Approximately 3/4 ounce of refrigerant will be lost each time a standard manifold gauge is connected.

11. Release the refrigerant charge into the system. Open both the liquid and vapor valves by removing the plunger cap and with an allen wrench back out counter-clockwise until valve stem just touches the chamfered retaining wall. See PRECAUTIONS DURING BRAZING SERVICE VALVE.
12. Replace plunger cap finger tight, then tighten an additional 1/12 turn (1/2 hex flat). Cap must be replaced to prevent leaks.

⚠WARNING

Never attempt to repair any brazed connections while the system is under pressure. Personal injury could result.

See "System Charge" section for checking and recording system charge.

SECTION IV: ORIFICE INSTALLATION

⚠WARNING

Failure to install Schrader Valve Core on orifice applications could result in total refrigerant loss of the system!

Install Schrader Valve Core and Orifice as follows:

1. Relieve the holding charge from the indoor coil by depressing the Schrader valve stem located in the end of the suction line. Cut the spundown copper to allow installation of the suction line.
2. Slide indoor coil out of cabinet far enough to gain access to equalizer fitting on the suction line.
3. After holding charge is completely discharged remove black plastic cap on equalizer fitting.
4. Install Schrader Valve Core supplied with the outdoor unit into equalizer fitting using a valve core tool.
5. Loosen and remove the liquid line fitting from the orifice distributor assembly. Note that the fitting has right hand threads.
6. Install proper size orifice supplied with outdoor unit. Refer to supplied Tabular Data Sheet for specific orifice size and indoor coil match up.
7. After orifice is installed reinstall the liquid line to the top of the orifice distributor assembly. Hand tighten and turn an additional 1/8 turn to seal. Do not over tighten fittings.
8. Leak test system.
9. Replace black plastic cap on equalizer fitting.
10. Slide indoor coil back into cabinet.

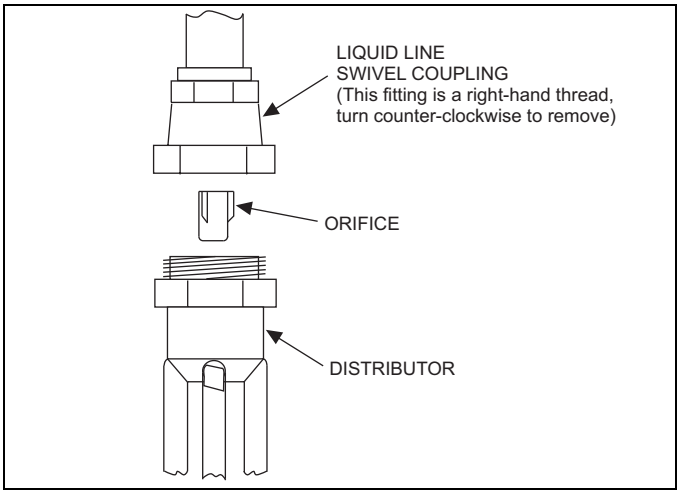

FIGURE 5: Orifice Installation

SECTION V: TXV INSTALLATIONS

For installations requiring a TXV, the following are the basic steps for installation. For detailed instructions, refer to the Installation Instructions accompanying the TXV kit.

Install TXV kit as follows:

1. Relieve the holding charge from the indoor coil by depressing the Schrader valve stem located in the end of the suction line. Cut the spundown copper to allow installation of the suction line.
2. After holding charge is completely discharged, loosen and remove the schraeder cap seal.
3. Loosen and remove distributor cap seal.
4. Install the thermal expansion valve to the orifice distributor assembly with supplied fittings. Hand tighten and turn an additional 1/4 turn to seal. Do not overtighten fittings.
5. Install the liquid line to the top of the thermal expansion valve with fitting supplied with the liquid line. Hand modify the liquid line to align with casing opening. Hand tighten the liquid line and an additional 1/4 turn to seal.
6. Install the TXV equalizer line into the vapor line as follows:
   a. Hand tighten the 1/4" SAE nut to the schraeder fitting and an additional 1/3 turn to seal.
7. Install the TXV bulb to the vapor line near the equalizer line, using the bulb clamp(s) furnished with the TXV assembly. Ensure the bulb is making maximum contact.
   a. Bulb should be installed on a horizontal run of the vapor line if possible. The bulb should be installed on top of the line.
   b. If bulb installation is made on a vertical run, the bulb should be located at least 16 inches from any bend, and on the tubing sides opposite the plane of the bend. The bulb should be positioned with the bulb tail at the top, so that the bulb acts as a reservoir.
   c. Bulb should be insulated using thermal insulation provided to protect it from the effect of the surrounding ambient temperature. Cover completely to insulate from air-stream.

⚠ CAUTION

In all cases, mount the TXV bulb after vapor line is brazed and has had sufficient time to cool.

⚠ CAUTION

Dry nitrogen should always be supplied through the tubing while it is being brazed, because the temperature required is high enough to cause oxidation of the copper unless an inert atmosphere is provided. The flow of dry nitrogen should continue until the joint has cooled. Always use a pressure regulator and safety valve to insure that only low pressure dry nitrogen is introduced into the tubing. Only a small flow is necessary to displace air and prevent oxidation.

All connections to be brazed are copper-to-copper and should be brazed with a phosphorous-copper alloy material such as Silfos-5 or equivalent. DO NOT use soft solder.

Install the TXV bulb to the vapor line near the equalizer line, using the two bulb clamps furnished with the TXV assembly. Ensure the bulb is making maximum contact. Refer to TXV installation instruction for view of bulb location.

SECTION VI: EVACUATION

It will be necessary to evacuate the system to 500 microns or less. If a leak is suspected, leak test with dry nitrogen to locate the leak. Repair the leak and test again.

To verify that the system has no leaks, simply close the valve to the vacuum pump suction to isolate the pump and hold the system under vacuum. Watch the micron gauge for a few minutes. If the micron gauge indicates a steady and continuous rise, it's an indication of a leak. If the gauge shows a rise, then levels off after a few minutes and remains fairly constant, its an indication that the system is leak free but still contains moisture and may require further evacuation if the reading is above 500 microns.

SECTION VII: SYSTEM CHARGE

The factory charge in the outdoor unit includes enough charge for the unit, a 15 ft. (4.6 m) line set, and the smallest indoor coil match-up. Some indoor coil matches may require additional charge. See tabular data sheet provided in unit literature packet for charge requirements.

⚠ CAUTION

Do not leave the system open to the atmosphere.

The "TOTAL SYSTEM CHARGE" must be permanently stamped on the unit data plate.

Total system charge is determined as follows:

1. Determine outdoor unit charge from tabular data sheet.
2. Determine indoor coil adjustment from tabular data sheet.
3. Calculate the line charge using the tabular data sheet if line length is greater than 15 feet (4.6 m).
4. Total system charge = item 1 + item 2 + item 3.
5. Permanently stamp the unit data plate with the total amount of refrigerant in the system.

Use the following charging method whenever additional refrigerant is required for the system charge.

If a calibrated charging cylinder or accurate weighing device is available, add refrigerant accordingly. Otherwise, model-specific charging charts are provided on the access panel of the unit.

MEASUREMENT METHOD

If a calibrated charging cylinder or accurate weighing device is available, add refrigerant accordingly.

⚠WARNING

DO NOT attempt to pump "Total System Charge" into outdoor unit for maintenance, service, etc. This may cause damage to the compressor and/or other components. the outdoor unit only has enough volume for the factory charge, not the "Total System Charge".

⚠ CAUTION

Refrigerant charging should only be carried out by a qualified air conditioning contractor.

⚠ CAUTION

Compressor damage will occur if system is improperly charged. On new system installations, charge system per tabular data sheet for the matched coil and follow guidelines in this instruction.

⚠ CAUTION

IT IS UNLAWFUL TO KNOWINGLY VENT, RELEASE OR DISCHARGE REFRIGERANT INTO THE OPEN AIR DURING REPAIR, SERVICE, MAINTENANCE OR THE FINAL DISPOSAL OF THIS UNIT.

SECTION VIII: ELECTRICAL CONNECTIONS

GENERAL INFORMATION & GROUNDING

Check the electrical supply to be sure that it meets the values specified on the unit nameplate and wiring label.

Power wiring, control (low voltage) wiring, disconnect switches and over current protection must be supplied by the installer. Wire size should be sized per NEC requirements.

⚠ CAUTION

All field wiring must USE COPPER CONDUCTORS ONLY and be in accordance with Local, National Fire, Safety & Electrical Codes. This unit must be grounded with a separate ground wire in accordance with the above codes.

The complete connection diagram and schematic wiring label is located on the inside surface of the unit service access panel and this instruction.

FIELD CONNECTIONS POWER WIRING

1. Install the proper size weatherproof disconnect switch outdoors and within sight of the unit.
2. Remove the screws at the bottom of the corner cover. Slide corner cover down and remove from unit. See Figure 6.
3. Run power wiring from the disconnect switch to the unit.
4. Remove the service access panel to gain access to the unit wiring. Route wires from disconnect through power wiring opening provided and into the unit control box.
5. Install the proper size time-delay fuses or circuit breaker, and make the power supply connections.
6. Energize the crankcase heater if equipped to save time by preheating the compressor oil while the remaining installation is completed.

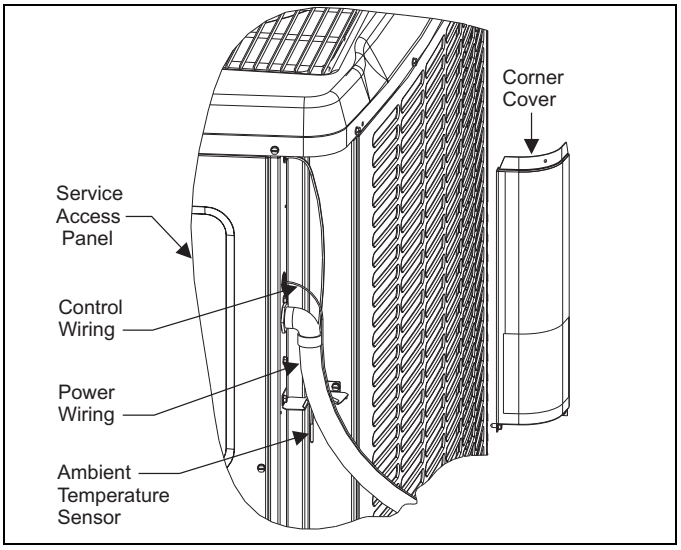

FIGURE 6: Typical Field Wiring

FIELD CONNECTIONS CONTROL WIRING - CONVENTIONAL

1. Route low voltage wiring into bottom of control box as shown in Figure 6. Make low voltage wiring connections inside the junction box per Figures 10 - 15.
2. The complete connection diagram and schematic wiring label is located on the inside surface of the unit service access panel.
3. Replace the corner cover and service access panel removed in Steps 2 and 4 of the “Field Connections Power Wiring” section.

NOTICE

Ambient temperature sensor should extend below corner cover by 1”.

4. All field wiring to be in accordance with national electrical codes (NEC) and/or local-city codes.
5. Mount the thermostat about 5 ft. above the floor, where it will be exposed to normal room air circulation. Do not place it on an outside wall or where it is exposed to the radiant effect from exposed glass or appliances, drafts from outside doors or supply air grilles.
6. Route the 24-volt control wiring (NEC Class 2) from the outdoor unit to the indoor unit and thermostat.

NOTICE

To eliminate erratic operation, seal the hole in the wall at the thermostat with permagum or equivalent to prevent air drafts affecting the operation of in the thermostat.

FIELD CONNECTIONS CONTROL WIRING - COMMUNICATING

1. The Communication Harness is provided with the communicating thermostat.
2. Route low voltage four conductor shielded thermostat communications harness into junction box and connect to communications port on control board. See Figure 6.
3. The complete connection diagram and schematic wiring label is located on the inside surface of the unit service access panel.

IMPORTANT

If unit is going to be setup as a communicating system, the conventional wiring must be removed from the Outdoor Control Board.

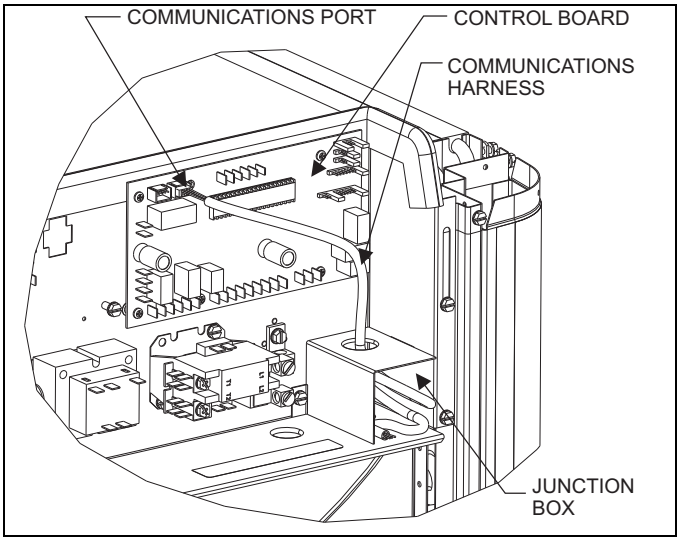

FIGURE 7: Communications Harness Connection

4. Replace the corner cover and service access panel removed in Steps 2 and 4 of the “Field Connections Power Wiring” section.

NOTICE

Ambient temperature sensor should extend below corner cover by 1”.

5. Route the 24-volt control wiring (NEC Class 2) from the outdoor unit to the indoor unit and thermostat.
6. All field wiring to be in accordance with national electrical codes (NEC) and/or local-city codes.
7. Mount the thermostat about 5 ft. above the floor, where it will be exposed to normal room air circulation. Do not place it on an outside wall or where it is exposed to the radiant effect from exposed glass or appliances, drafts from outside doors or supply air grilles.

NOTICE

To eliminate erratic operation, seal the hole in the wall at the thermostat with permagum or equivalent to prevent air drafts from affecting the operation of the thermostat.

DEHUMIDIFICATION CONTROL

A dehumidification control accessory 2HU06700124 may be used with variable speed air handlers or furnaces in high humidity areas. This control works with the variable speed indoor unit to provide cooling at a reduced air flow, lowering evaporator temperature and increasing latent capacity. The humidistat in this control opens the humidistat contacts on humidity rise. To install, refer to instructions packaged with the accessory and Figures 8 - 13. Prior to the installation of the dehumidification control, the jumper across the HUMIDISTAT terminals on the indoor variable speed air handler or furnace CFM selection board must be removed.

During cooling, if the relative humidity in the space is higher than the desired set point of the dehumidification control, the variable speed blower motor will operate at lower speed until the dehumidification control is satisfied. A 40-60% relative humidity level is recommended to achieve optimum comfort.

If a dehumidification control is installed, it is recommended that a minimum air flow of 325 cfm/ton be supplied at all times.

INDOOR CFM CONFIGURATION

For proper system operation the indoor CFM must be set properly.

Refer to the Technical Guide for the outdoor unit for the recommended air flow settings for each size condensing unit and matching indoor unit.

Set the cooling speed per the instructions for the air handler or furnace. Verify the airflow.

If installed as a communicating system (outdoor, indoor, and thermostat), the system will automatically adjust to the optimal airflow settings. These parameters can also be modified using the Touch Screen Communication Control. Refer to the Touch Screen Communication Control owner’s manual for this procedure. Manual setting of the airflow jumpers on the ID equipment is not necessary with the Touch Screen Communication Control.

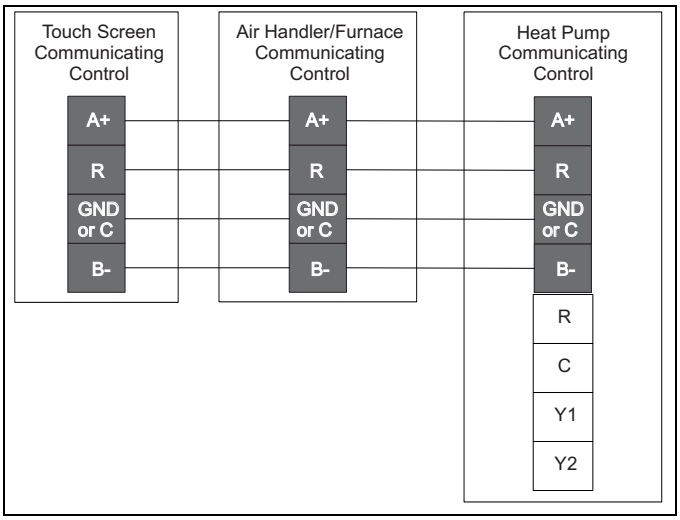

FIGURE 8: Communicating HP with Communicating Air Handler or Furnace

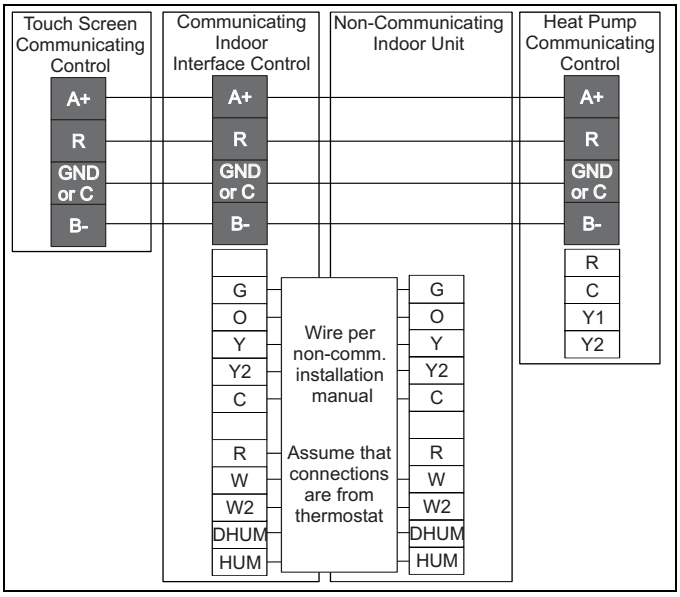

FIGURE 9: Communicating HP with Non-Communicating Air Handler or Furnace using Communicating Interface Control

For additional connection diagrams for all UPG equipment refer to “Low Voltage System Wiring” document available online at www.upgnet.com in the Product Catalog Section.

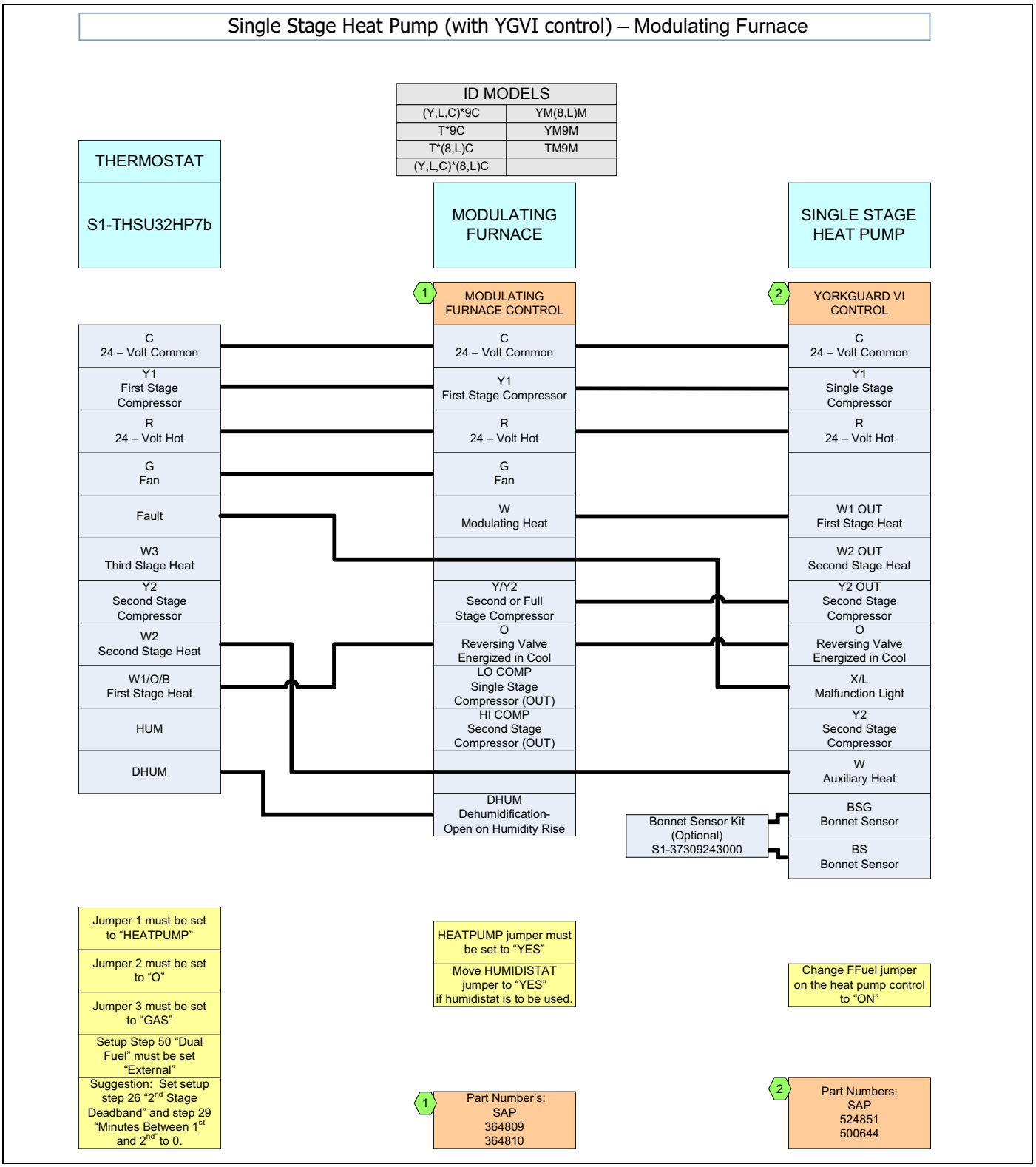
Single Stage Heat Pump (with YGVI control) – Modulating Furnace
ID MODELS
(Y,L,C)*9C
YM(8,L)M
T*9C
YM9M
T*(8,L)C
TM9M
(Y,L,C)*(8,L)C
THERMOSTAT
S1-THSU32HP7b
MODULATING FURNACE
SINGLE STAGE HEAT PUMP
1
MODULATING FURNACE CONTROL
2
YORKGUARD VI CONTROL
C 24 – Volt Common
Y1 First Stage Compressor
R 24 – Volt Hot
G Fan
Fault
W3 Third Stage Heat
Y2 Second Stage Compressor
W2 Second Stage Heat
W1/O/B First Stage Heat
HUM
DHUM
C 24 – Volt Common
Y1 First Stage Compressor
R 24 – Volt Hot
G Fan
W Modulating Heat
Y/Y2 Second or Full Stage Compressor
O Reversing Valve Energized in Cool
LO COMP Single Stage Compressor (OUT)
HI COMP Second Stage Compressor (OUT)
DHUM Dehumidification- Open on Humidity Rise
C 24 – Volt Common
Y1 Single Stage Compressor
R 24 – Volt Hot
W1 OUT First Stage Heat
W2 OUT Second Stage Heat
Y2 OUT Second Stage Compressor
O Reversing Valve Energized in Cool
X/L Malfunction Light
Y2 Second Stage Compressor
W Auxiliary Heat
BSG Bonnet Sensor
BS Bonnet Sensor
Bonnet Sensor Kit (Optional) S1-37309243000
Jumper 1 must be set to “HEATPUMP”
Jumper 2 must be set to “O”
Jumper 3 must be set to “GAS”
Setup Step 50 “Dual Fuel” must be set “External”
Suggestion: Set setup step 26 “2nd Stage Deadband” and step 29 “Minutes Between 1st and 2nd” to 0.
HEATPUMP jumper must be set to “YES”
Move HUMIDISTAT jumper to “YES” if humidistat is to be used.
Change FFuel jumper on the heat pump control to “ON”
1
Part Number’s: SAP 364809 364810
2
Part Numbers: SAP 524851 500644

FIGURE 10: Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – Modulating Furnace

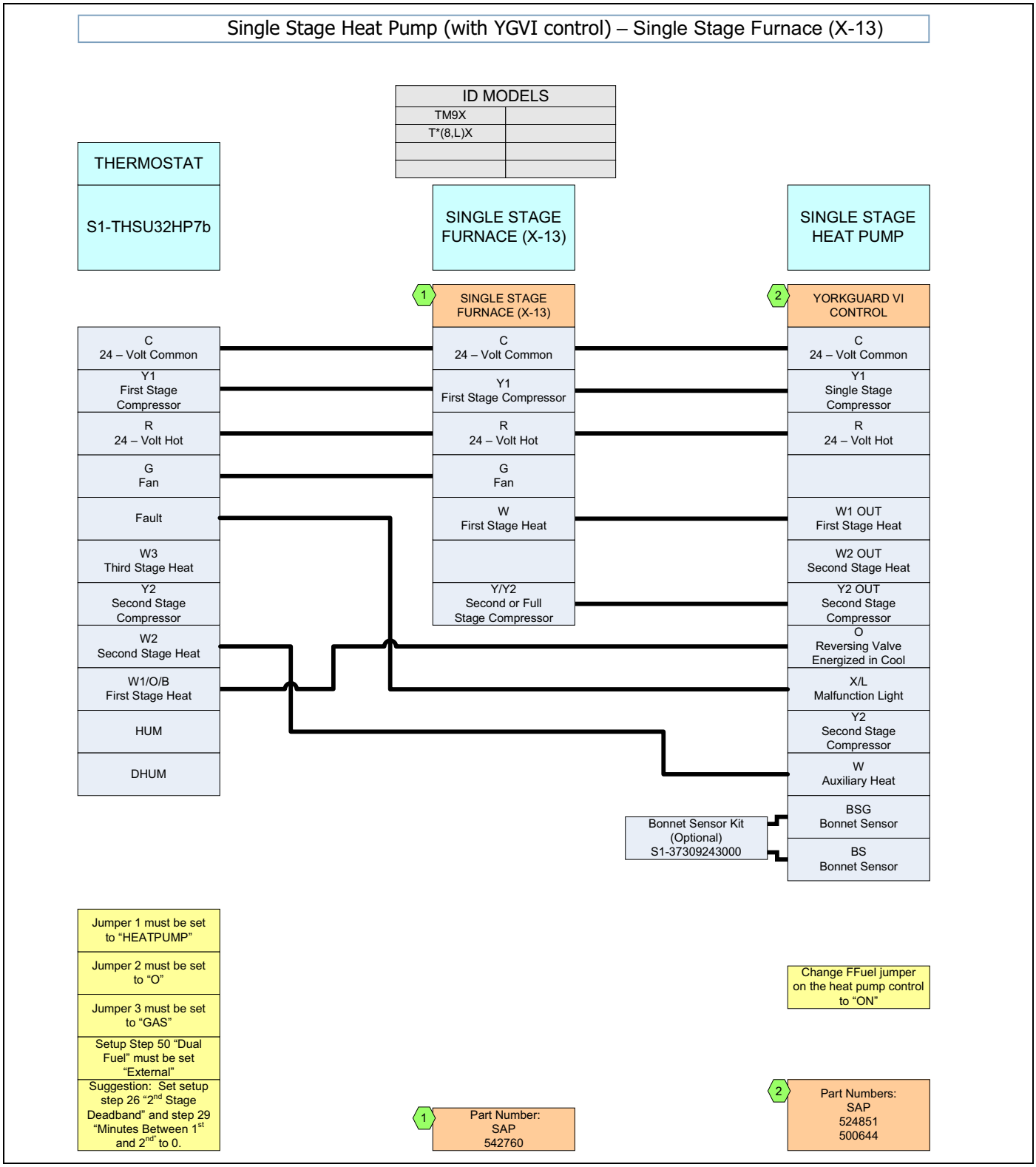
Single Stage Heat Pump (with YGVI control) – Single Stage Furnace (X-13)
ID MODELS
TM9X
T*(8,L)X
THERMOSTAT
S1-THSU32HP7b
SINGLE STAGE FURNACE (X-13)
SINGLE STAGE HEAT PUMP
1
SINGLE STAGE FURNACE (X-13)
2
YORKGUARD VI CONTROL
C 24 – Volt Common
Y1 First Stage Compressor
R 24 – Volt Hot
G Fan
Fault
W3 Third Stage Heat
Y2 Second Stage Compressor
W2 Second Stage Heat
W1/O/B First Stage Heat
HUM
DHUM
C 24 – Volt Common
Y1 First Stage Compressor
R 24 – Volt Hot
G Fan
W First Stage Heat
Y/Y2 Second or Full Stage Compressor
C 24 – Volt Common
Y1 Single Stage Compressor
R 24 – Volt Hot
W1 OUT First Stage Heat
W2 OUT Second Stage Heat
Y2 OUT Second Stage Compressor
O Reversing Valve Energized in Cool
X/L Malfunction Light
Y2 Second Stage Compressor
W Auxiliary Heat
BSG Bonnet Sensor
BS Bonnet Sensor
Bonnet Sensor Kit (Optional) S1-37309243000
Jumper 1 must be set to “HEATPUMP”
Jumper 2 must be set to “O”
Jumper 3 must be set to “GAS”
Setup Step 50 “Dual Fuel” must be set “External”
Suggestion: Set setup step 26 “2nd Stage Deadband” and step 29 “Minutes Between 1st and 2nd” to 0.
Change FFuel jumper on the heat pump control to “ON”
1
Part Number: SAP 542760
2
Part Numbers: SAP 524851 500644

FIGURE 11: Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – Single Stage Furnace (X-13)

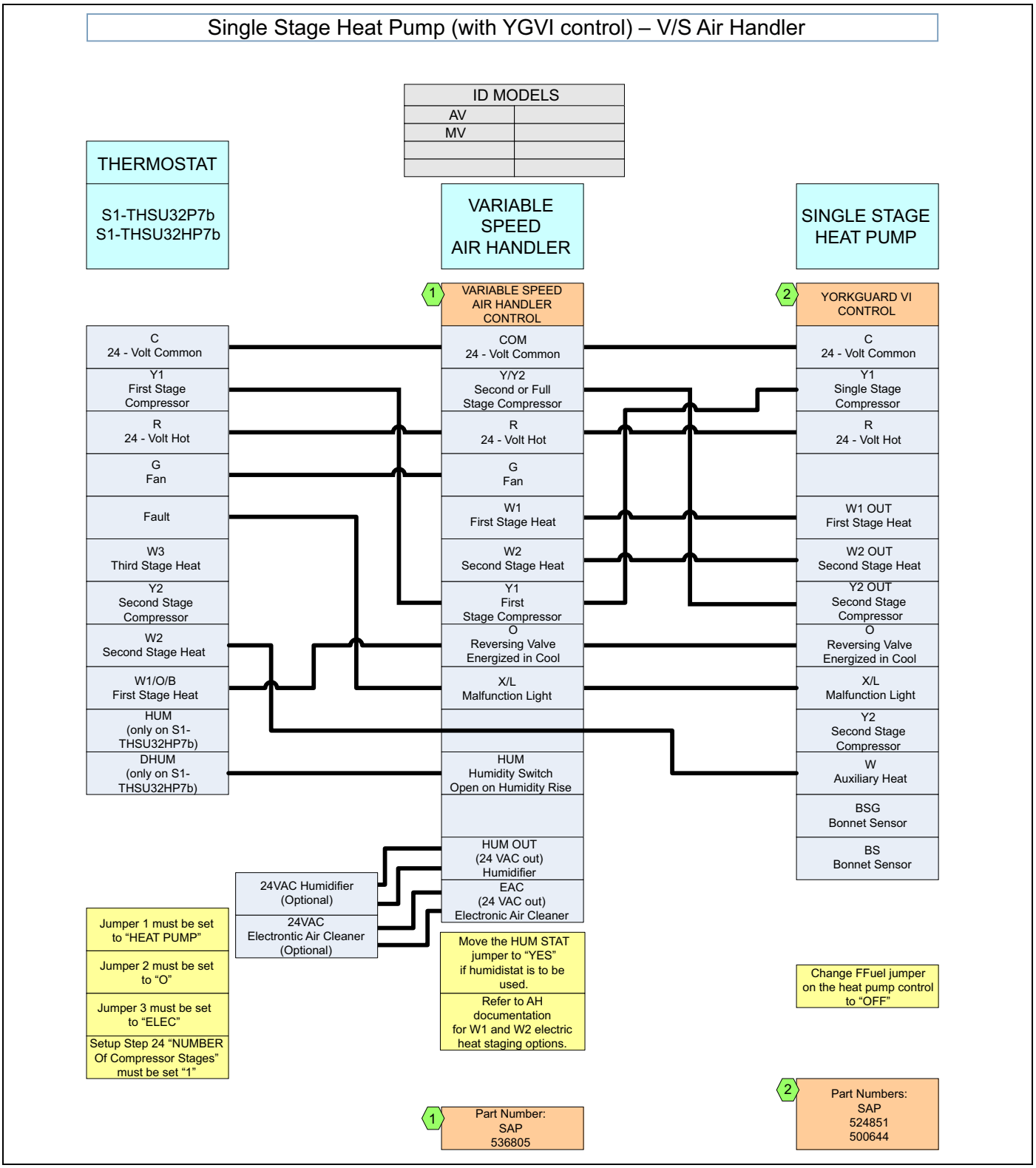

FIGURE 12: Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – V/S Air Handler

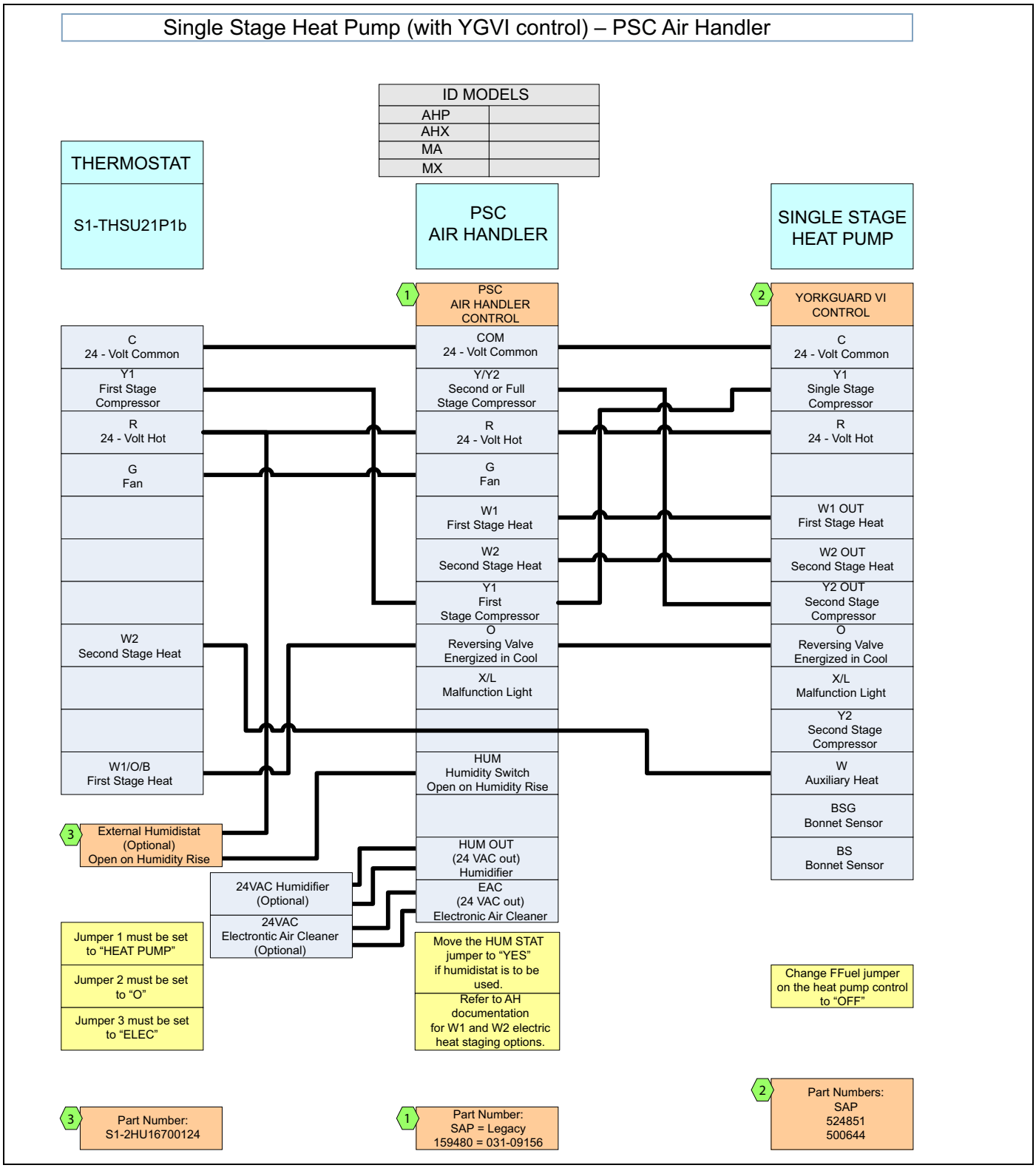
Single Stage Heat Pump (with YGVI control) – PSC Air Handler
ID MODELS
AHP
AHX
MA
MX
THERMOSTAT
S1-THSU21P1b
PSC AIR HANDLER
SINGLE STAGE HEAT PUMP
1
PSC AIR HANDLER CONTROL
2
YORKGUARD VI CONTROL
C 24 - Volt Common
COM 24 - Volt Common
C 24 - Volt Common
Y1 First Stage Compressor
Y/Y2 Second or Full Stage Compressor
Y1 Single Stage Compressor
R 24 - Volt Hot
R 24 - Volt Hot
R 24 - Volt Hot
G Fan
G Fan
W1 First Stage Heat
W1 OUT First Stage Heat
W2 Second Stage Heat
W2 OUT Second Stage Heat
Y1 First Stage Compressor
Y2 OUT Second Stage Compressor
W2 Second Stage Heat
O Reversing Valve Energized in Cool
O Reversing Valve Energized in Cool
X/L Malfunction Light
X/L Malfunction Light
Y2 Second Stage Compressor
W1/O/B First Stage Heat
HUM Humidity Switch Open on Humidity Rise
W Auxiliary Heat
BSG Bonnet Sensor
3
External Humidistat (Optional) Open on Humidity Rise
HUM OUT (24 VAC out) Humidifier
BS Bonnet Sensor
24VAC Humidifier (Optional)
EAC (24 VAC out) Electronic Air Cleaner
24VAC Electrontic Air Cleaner (Optional)
Jumper 1 must be set to “HEAT PUMP”
Move the HUM STAT jumper to “YES” if humidistat is to be used.
Change FFuel jumper on the heat pump control to “OFF”
Jumper 2 must be set to “O”
Refer to AH documentation for W1 and W2 electric heat staging options.
Jumper 3 must be set to “ELEC”
2
Part Numbers: SAP 524851 500644
3
Part Number: S1-2HU16700124
1
Part Number: SAP = Legacy 159480 = 031-09156

FIGURE 13: Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – PSC Air Handler

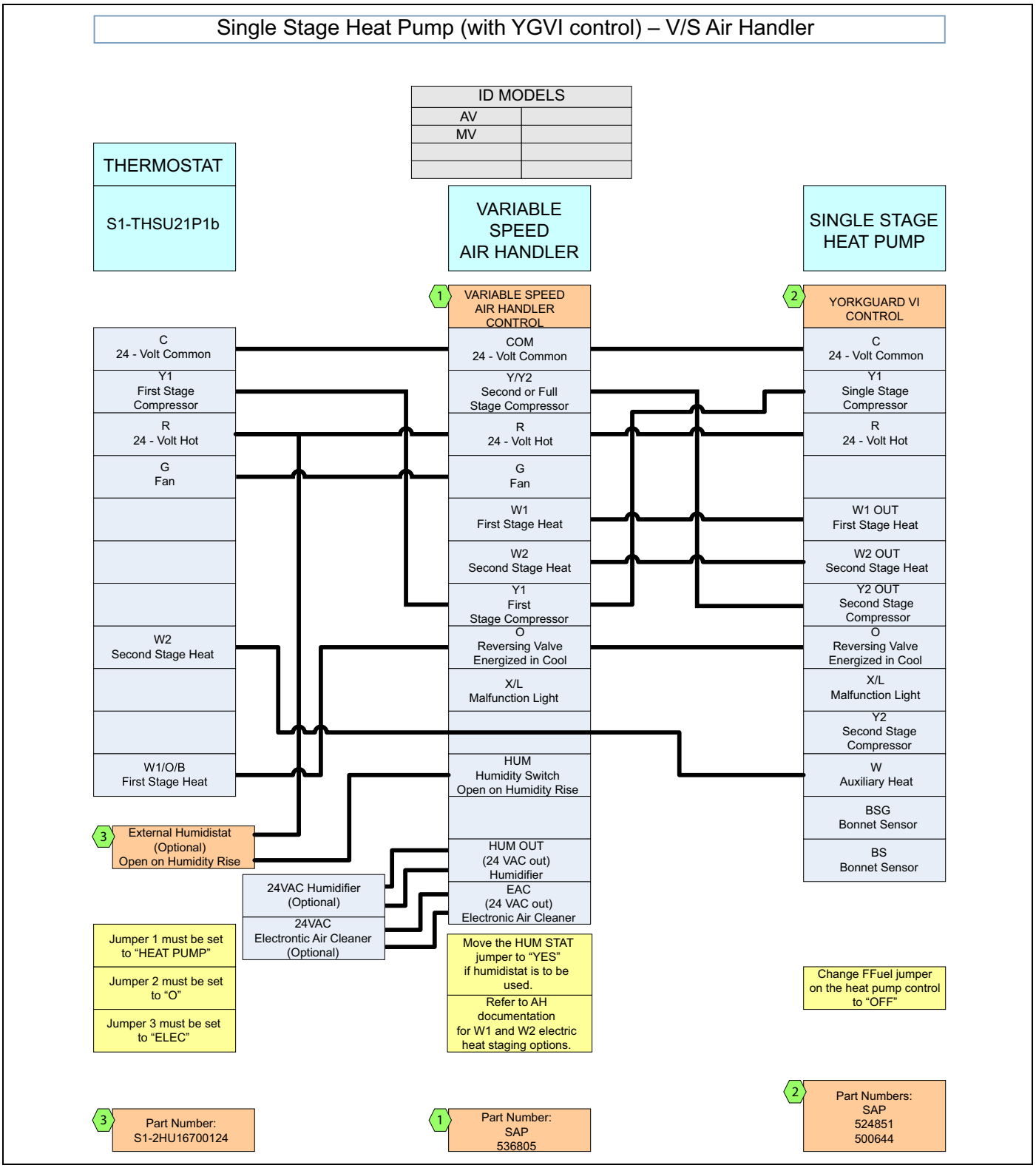
Single Stage Heat Pump (with YGVI control) – V/S Air Handler
ID MODELS
AV
MV
THERMOSTAT
S1-THSU21P1b
VARIABLE SPEED AIR HANDLER
SINGLE STAGE HEAT PUMP
1
VARIABLE SPEED AIR HANDLER CONTROL
2
YORKGUARD VI CONTROL
C 24 - Volt Common
Y1 First Stage Compressor
R 24 - Volt Hot
G Fan
W2 Second Stage Heat
W1/O/B First Stage Heat
COM 24 - Volt Common
Y/Y2 Second or Full Stage Compressor
R 24 - Volt Hot
G Fan
W1 First Stage Heat
W2 Second Stage Heat
Y1 First Stage Compressor
O Reversing Valve Energized in Cool
X/L Malfunction Light
HUM Humidity Switch Open on Humidity Rise
HUM OUT (24 VAC out) Humidifier
EAC (24 VAC out) Electronic Air Cleaner
C 24 - Volt Common
Y1 Single Stage Compressor
R 24 - Volt Hot
W1 OUT First Stage Heat
W2 OUT Second Stage Heat
Y2 OUT Second Stage Compressor
O Reversing Valve Energized in Cool
X/L Malfunction Light
Y2 Second Stage Compressor
W Auxiliary Heat
BSG Bonnet Sensor
BS Bonnet Sensor
3
External Humidistat (Optional) Open on Humidity Rise
24VAC Humidifier (Optional)
24VAC Electrontic Air Cleaner (Optional)
Jumper 1 must be set to “HEAT PUMP”
Jumper 2 must be set to “O”
Jumper 3 must be set to “ELEC”
Move the HUM STAT jumper to “YES” if humidistat is to be used.
Refer to AH documentation for W1 and W2 electric heat staging options.
Change FFuel jumper on the heat pump control to “OFF”
3
Part Number: S1-2HU16700124
1
Part Number: SAP 536805
2
Part Numbers: SAP 524851 500644

FIGURE 14: Thermostat Wiring – Single Stage Heat Pump (with YGVI control) – V/S Air Handler

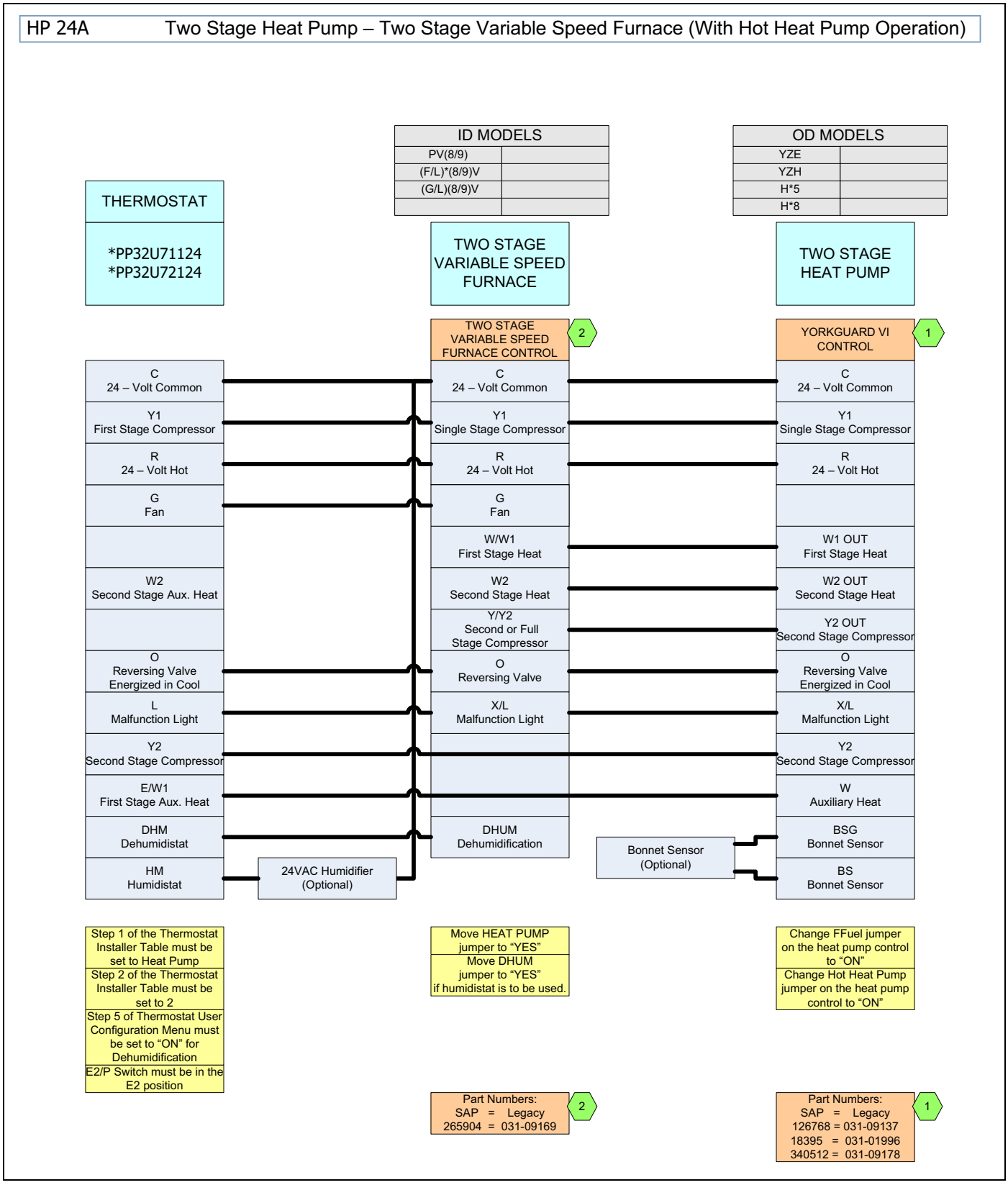
HP 24A Two Stage Heat Pump – Two Stage Variable Speed Furnace (With Hot Heat Pump Operation)
ID MODELS
PV(8/9)
(F/L)*(8/9)V
(G/L)(8/9)V
OD MODELS
YZE
YZH
H*5
H*8
THERMOSTAT
*PP32U71124
*PP32U72124
TWO STAGE VARIABLE SPEED FURNACE
TWO STAGE HEAT PUMP
TWO STAGE VARIABLE SPEED FURNACE CONTROL
2
YORKGUARD VI CONTROL
1
C 24 – Volt Common
Y1 First Stage Compressor
R 24 – Volt Hot
G Fan
W2 Second Stage Aux. Heat
O Reversing Valve Energized in Cool
L Malfunction Light
Y2 Second Stage Compressor
E/W1 First Stage Aux. Heat
DHM Dehumidistat
HM Humidistat
24VAC Humidifier (Optional)
C 24 – Volt Common
Y1 Single Stage Compressor
R 24 – Volt Hot
G Fan
W/W1 First Stage Heat
W2 Second Stage Heat
Y/Y2 Second or Full Stage Compressor
O Reversing Valve
X/L Malfunction Light
DHUM Dehumidification
C 24 – Volt Common
Y1 Single Stage Compressor
R 24 – Volt Hot
W1 OUT First Stage Heat
W2 OUT Second Stage Heat
Y2 OUT Second Stage Compressor
O Reversing Valve Energized in Cool
X/L Malfunction Light
Y2 Second Stage Compressor
W Auxiliary Heat
BSG Bonnet Sensor
BS Bonnet Sensor
Bonnet Sensor (Optional)
Step 1 of the Thermostat Installer Table must be set to Heat Pump
Step 2 of the Thermostat Installer Table must be set to 2
Step 5 of Thermostat User Configuration Menu must be set to “ON” for Dehumidification
E2/P Switch must be in the E2 position
Move HEAT PUMP jumper to “YES”
Move DHUM jumper to “YES” if humidistat is to be used.
Change FFuel jumper on the heat pump control to “ON”
Change Hot Heat Pump jumper on the heat pump control to “ON”
Part Numbers:
SAP = Legacy
265904 = 031-09169
2
Part Numbers:
SAP = Legacy
126768 = 031-09137
18395 = 031-01996
340512 = 031-09178
1

FIGURE 15: Thermostat Wiring – Two-Stage Heat Pumps - Two-Stage Variable Speed Furnaces

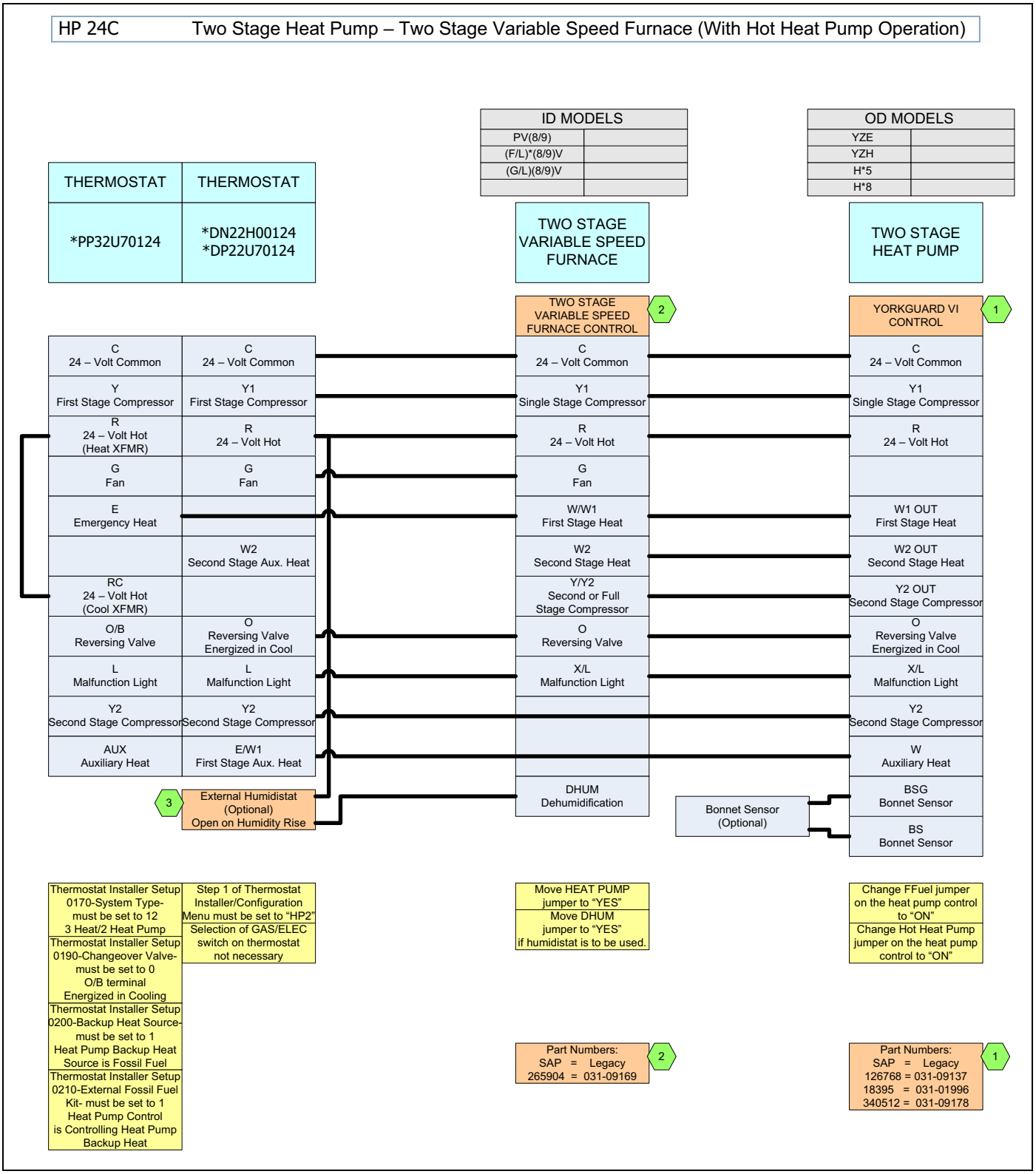
HP 24C Two Stage Heat Pump – Two Stage Variable Speed Furnace (With Hot Heat Pump Operation)
ID MODELS
PV(8/9)
(F/L)*(8/9)V
(G/L)(8/9)V
OD MODELS
YZE
YZH
H*5
H*8
THERMOSTAT
THERMOSTAT
*PP32U70124
*DN22H00124
*DP22U70124
TWO STAGE VARIABLE SPEED FURNACE
TWO STAGE HEAT PUMP
TWO STAGE VARIABLE SPEED FURNACE CONTROL
2
YORKGUARD VI CONTROL
1
C 24 – Volt Common
Y First Stage Compressor
R 24 – Volt Hot (Heat XFMR)
G Fan
E Emergency Heat
RC 24 – Volt Hot (Cool XFMR)
O/B Reversing Valve
L Malfunction Light
Y2 Second Stage Compressor
AUX Auxiliary Heat
W2 Second Stage Aux. Heat
O Reversing Valve Energized in Cool
E/W1 First Stage Aux. Heat
Y1 Single Stage Compressor
W/W1 First Stage Heat
W2 Second Stage Heat
Y/Y2 Second or Full Stage Compressor
X/L Malfunction Light
DHUM Dehumidification
W1 OUT First Stage Heat
W2 OUT Second Stage Heat
Y2 OUT Second Stage Compressor
W Auxiliary Heat
3
External Humidistat (Optional) Open on Humidity Rise
Bonnet Sensor (Optional)
BSG Bonnet Sensor
BS Bonnet Sensor
Thermostat Installer Setup 0170-System Type- must be set to 12 3 Heat/2 Heat Pump
Step 1 of Thermostat Installer/Configuration Menu must be set to “HP2”
Selection of GAS/ELEC switch on thermostat not necessary
Thermostat Installer Setup 0190-Changeover Valve- must be set to 0 O/B terminal Energized in Cooling
Thermostat Installer Setup 0200-Backup Heat Source- must be set to 1 Heat Pump Backup Heat Source is Fossil Fuel
Thermostat Installer Setup 0210-External Fossil Fuel Kit- must be set to 1 Heat Pump Control is Controlling Heat Pump Backup Heat
Move HEAT PUMP jumper to “YES”
Move DHUM jumper to “YES” if humidistat is to be used.
Change FFuel jumper on the heat pump control to “ON”
Change Hot Heat Pump jumper on the heat pump control to “ON”
Part Numbers: SAP = Legacy 265904 = 031-09169
Part Numbers: SAP = Legacy 126768 = 031-09137 18395 = 031-01996 340512 = 031-09178

FIGURE 16: Thermostat Wiring – Two-Stage Heat Pumps - Two-Stage Variable Speed Furnaces

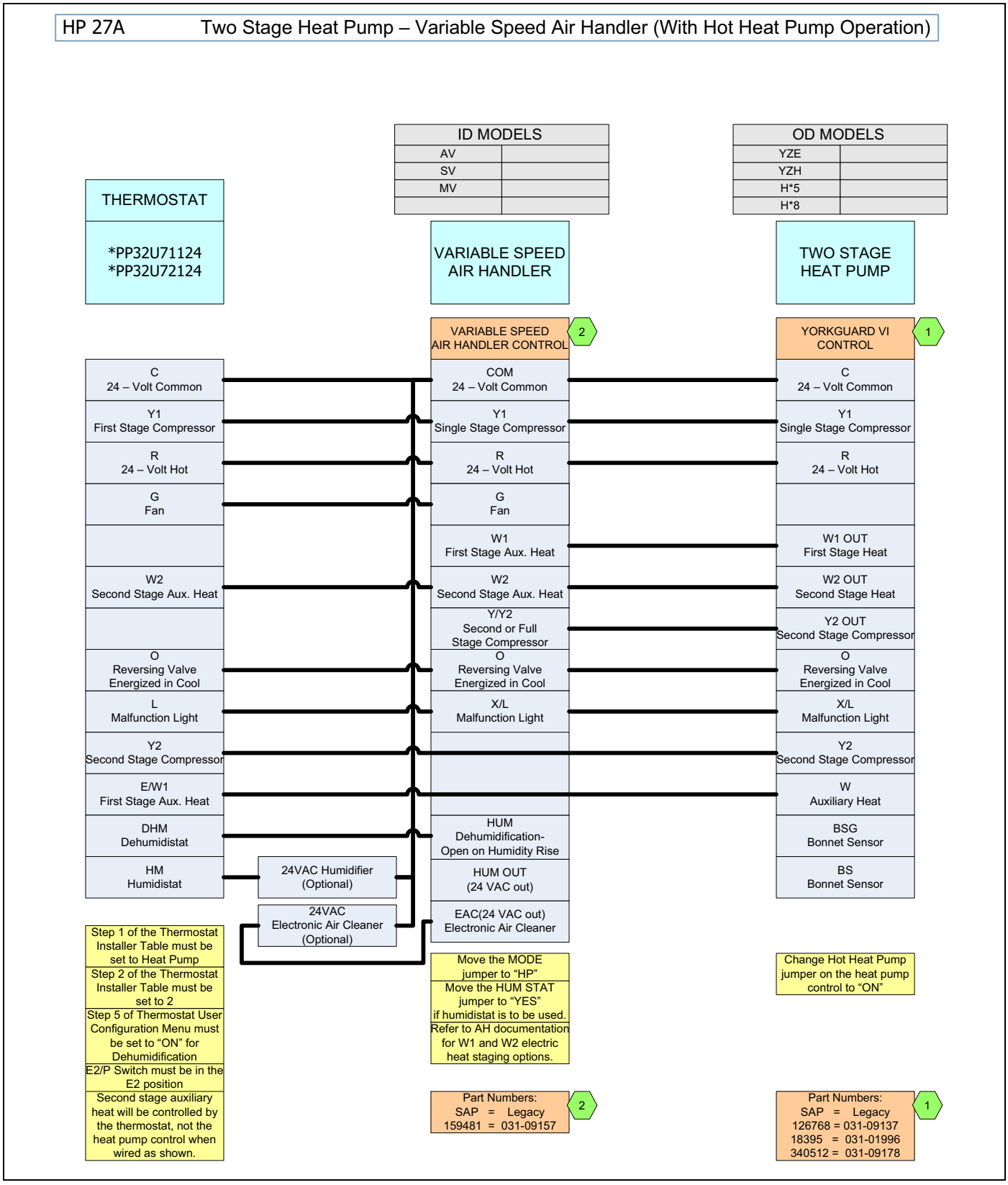
HP 27A Two Stage Heat Pump – Variable Speed Air Handler (With Hot Heat Pump Operation)
ID MODELS
AV
SV
MV
OD MODELS
YZE
YZH
H*5
H*8
THERMOSTAT
*PP32U71124
*PP32U72124
VARIABLE SPEED AIR HANDLER
TWO STAGE HEAT PUMP
VARIABLE SPEED AIR HANDLER CONTROL
2
YORKGUARD VI CONTROL
1
C 24 – Volt Common
COM 24 – Volt Common
C 24 – Volt Common
Y1 First Stage Compressor
Y1 Single Stage Compressor
Y1 Single Stage Compressor
R 24 – Volt Hot
R 24 – Volt Hot
R 24 – Volt Hot
G Fan
G Fan
W1 First Stage Aux. Heat
W1 OUT First Stage Heat
W2 Second Stage Aux. Heat
W2 Second Stage Aux. Heat
W2 OUT Second Stage Heat
Y/Y2 Second or Full Stage Compressor
Y2 OUT Second Stage Compressor
O Reversing Valve Energized in Cool
O Reversing Valve Energized in Cool
O Reversing Valve Energized in Cool
L Malfunction Light
X/L Malfunction Light
X/L Malfunction Light
Y2 Second Stage Compressor
Y2 Second Stage Compressor
E/W1 First Stage Aux. Heat
W Auxiliary Heat
DHM Dehumidistat
HUM Dehumidification- Open on Humidity Rise
BSG Bonnet Sensor
HM Humidistat
24VAC Humidifier (Optional)
HUM OUT (24 VAC out)
BS Bonnet Sensor
24VAC Electronic Air Cleaner (Optional)
EAC(24 VAC out) Electronic Air Cleaner
Step 1 of the Thermostat Installer Table must be set to Heat Pump
Step 2 of the Thermostat Installer Table must be set to 2
Step 5 of Thermostat User Configuration Menu must be set to “ON” for Dehumidification
E2/P Switch must be in the E2 position
Second stage auxiliary heat will be controlled by the thermostat, not the heat pump control when wired as shown.
Move the MODE jumper to “HP”
Move the HUM STAT jumper to “YES” if humidistat is to be used.
Refer to AH documentation for W1 and W2 electric heat staging options.
Change Hot Heat Pump jumper on the heat pump control to “ON”
Part Numbers:
SAP = Legacy
159481 = 031-09157
2
Part Numbers:
SAP = Legacy
126768 = 031-09137
18395 = 031-01996
340512 = 031-09178
1

FIGURE 17: Thermostat Wiring – Two-Stage Heat Pumps - Variable Speed Air Handler

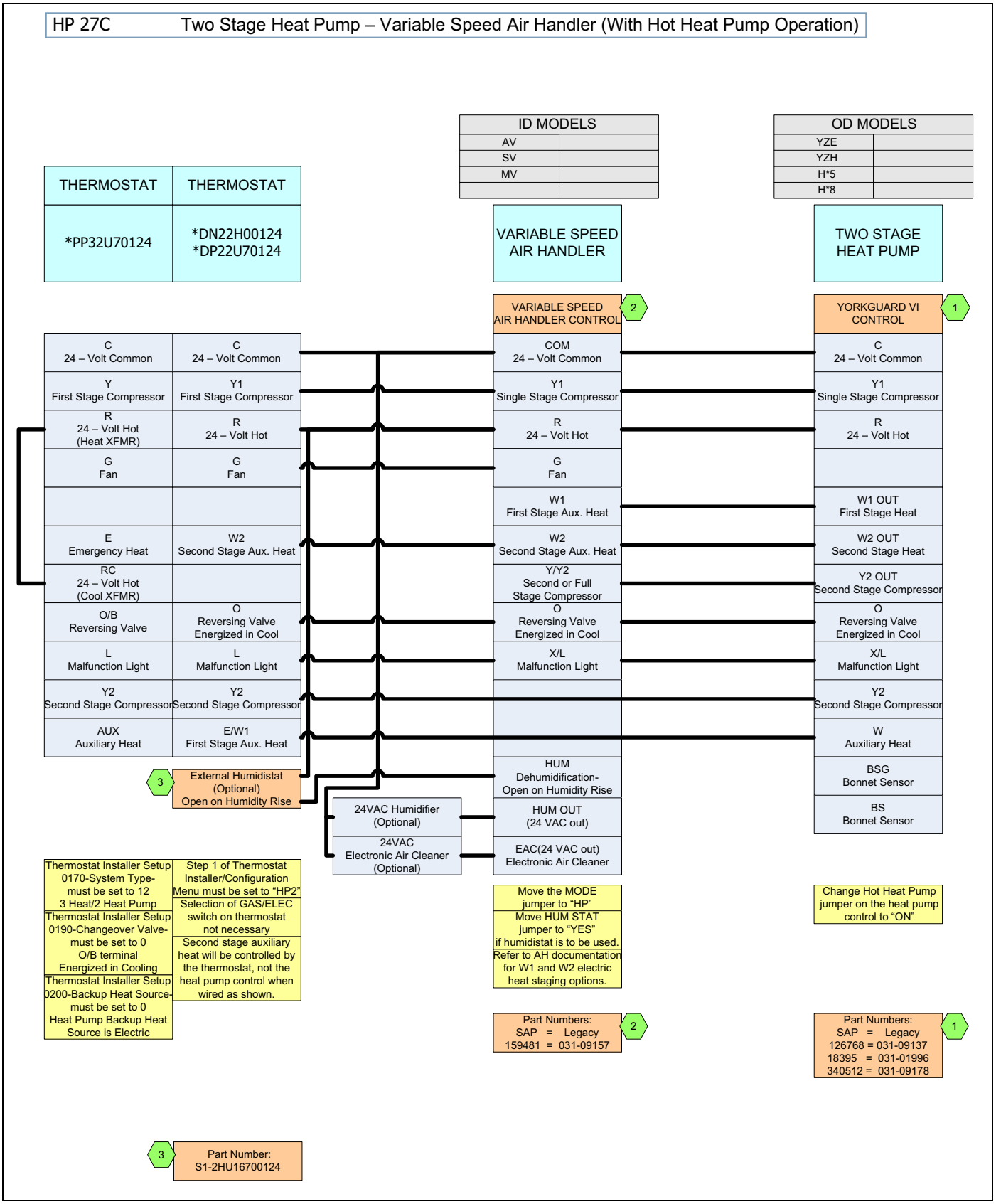
HP 27C Two Stage Heat Pump – Variable Speed Air Handler (With Hot Heat Pump Operation)
ID MODELS
AV
SV
MV
OD MODELS
YZE
YZH
H*5
H*8
THERMOSTAT
THERMOSTAT
*PP32U70124
*DN22H00124
*DP22U70124
VARIABLE SPEED AIR HANDLER
TWO STAGE HEAT PUMP
VARIABLE SPEED AIR HANDLER CONTROL
2
YORKGUARD VI CONTROL
1
C 24 – Volt Common
C 24 – Volt Common
COM 24 – Volt Common
C 24 – Volt Common
Y First Stage Compressor
Y1 First Stage Compressor
Y1 Single Stage Compressor
Y1 Single Stage Compressor
R 24 – Volt Hot (Heat XFMR)
R 24 – Volt Hot
R 24 – Volt Hot
R 24 – Volt Hot
G Fan
G Fan
G Fan
W1 First Stage Aux. Heat
W1 OUT First Stage Heat
E Emergency Heat
W2 Second Stage Aux. Heat
W2 Second Stage Aux. Heat
W2 OUT Second Stage Heat
RC 24 – Volt Hot (Cool XFMR)
Y/Y2 Second or Full Stage Compressor
Y2 OUT Second Stage Compressor
O/B Reversing Valve
O Reversing Valve Energized in Cool
O Reversing Valve Energized in Cool
O Reversing Valve Energized in Cool
L Malfunction Light
L Malfunction Light
X/L Malfunction Light
X/L Malfunction Light
Y2 Second Stage Compressor
Y2 Second Stage Compressor
Y2 Second Stage Compressor
AUX Auxiliary Heat
E/W1 First Stage Aux. Heat
W Auxiliary Heat
3
External Humidistat (Optional) Open on Humidity Rise
HUM Dehumidification- Open on Humidity Rise
BSG Bonnet Sensor
24VAC Humidifier (Optional)
HUM OUT (24 VAC out)
BS Bonnet Sensor
24VAC Electronic Air Cleaner (Optional)
EAC(24 VAC out) Electronic Air Cleaner
Thermostat Installer Setup 0170-System Type- must be set to 12 3 Heat/2 Heat Pump
Step 1 of Thermostat Installer/Configuration Menu must be set to “HP2”
Selection of GAS/ELEC switch on thermostat not necessary
Thermostat Installer Setup 0190-Changeover Valve- must be set to 0 O/B terminal Energized in Cooling
Second stage auxiliary heat will be controlled by the thermostat, not the heat pump control when wired as shown.
Thermostat Installer Setup 0200-Backup Heat Source- must be set to 0 Heat Pump Backup Heat Source is Electric
Move the MODE jumper to “HP”
Move HUM STAT jumper to “YES” if humidistat is to be used. Refer to AH documentation for W1 and W2 electric heat staging options.
Change Hot Heat Pump jumper on the heat pump control to “ON”
Part Numbers: SAP = Legacy 159481 = 031-09157
2
Part Numbers: SAP = Legacy 126768 = 031-09137 18395 = 031-01996 340512 = 031-09178
1
3
Part Number: S1-2HU16700124

FIGURE 18: Thermostat Wiring – Two-Stage Heat Pumps - Variable Speed Air Handler

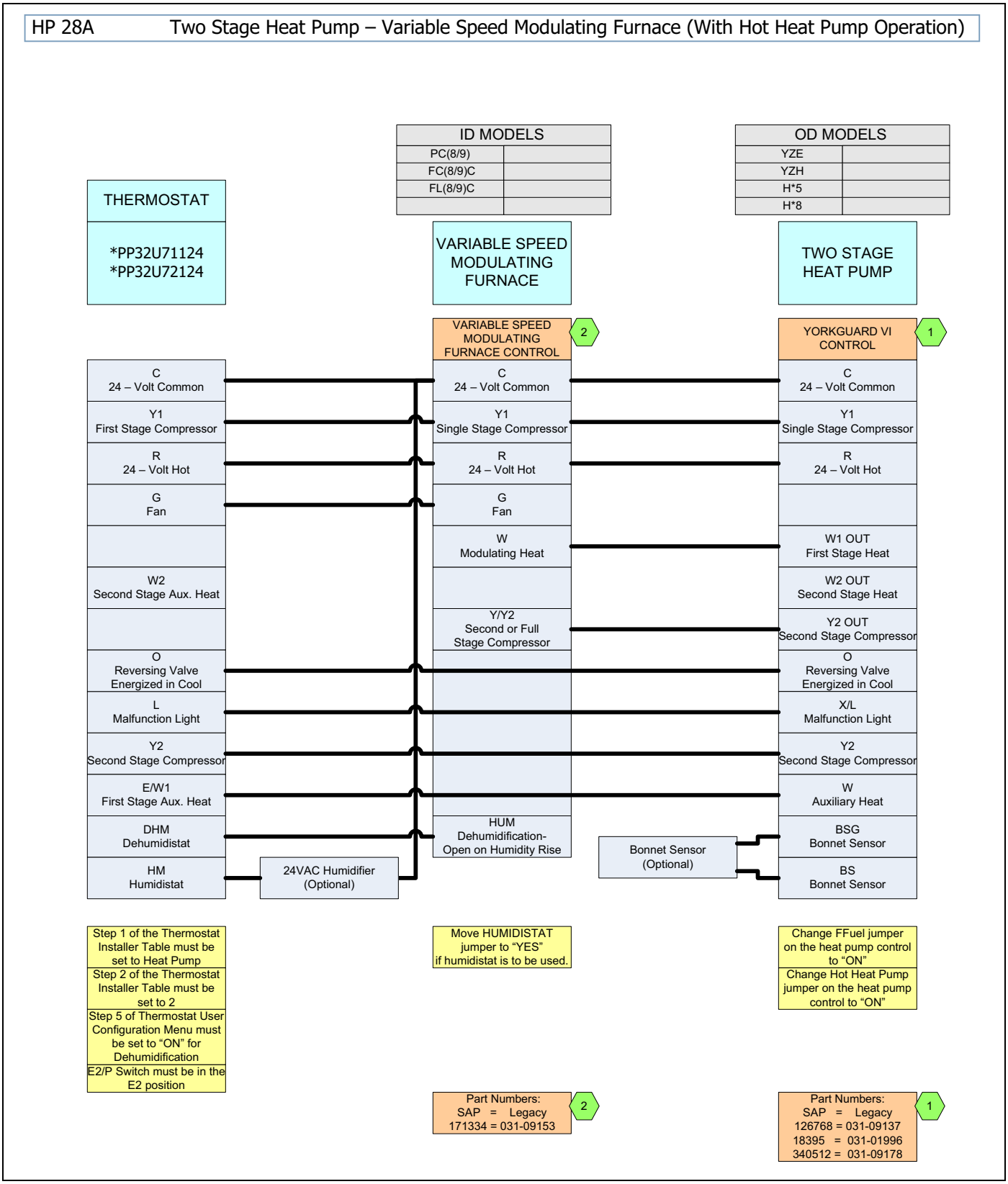
HP 28A Two Stage Heat Pump – Variable Speed Modulating Furnace (With Hot Heat Pump Operation)
ID MODELS
PC(8/9)
FC(8/9)C
FL(8/9)C
OD MODELS
YZE
YZH
H*5
H*8
THERMOSTAT
*PP32U71124
*PP32U72124
VARIABLE SPEED MODULATING FURNACE
TWO STAGE HEAT PUMP
VARIABLE SPEED MODULATING FURNACE CONTROL
2
YORKGUARD VI CONTROL
1
C 24 – Volt Common
Y1 First Stage Compressor
R 24 – Volt Hot
G Fan
W2 Second Stage Aux. Heat
O Reversing Valve Energized in Cool
L Malfunction Light
Y2 Second Stage Compressor
E/W1 First Stage Aux. Heat
DHM Dehumidistat
HM Humidistat
24VAC Humidifier (Optional)
C 24 – Volt Common
Y1 Single Stage Compressor
R 24 – Volt Hot
G Fan
W Modulating Heat
Y/Y2 Second or Full Stage Compressor
HUM Dehumidification- Open on Humidity Rise
Bonnet Sensor (Optional)
C 24 – Volt Common
Y1 Single Stage Compressor
R 24 – Volt Hot
W1 OUT First Stage Heat
W2 OUT Second Stage Heat
Y2 OUT Second Stage Compressor
O Reversing Valve Energized in Cool
X/L Malfunction Light
Y2 Second Stage Compressor
W Auxiliary Heat
BSG Bonnet Sensor
BS Bonnet Sensor
Step 1 of the Thermostat Installer Table must be set to Heat Pump
Step 2 of the Thermostat Installer Table must be set to 2
Step 5 of Thermostat User Configuration Menu must be set to “ON” for Dehumidification
E2/P Switch must be in the E2 position
Move HUMIDISTAT jumper to “YES” if humidistat is to be used.
Change FFuel jumper on the heat pump control to “ON”
Change Hot Heat Pump jumper on the heat pump control to “ON”
Part Numbers:
SAP = Legacy
171334 = 031-09153
2
Part Numbers:
SAP = Legacy
126768 = 031-09137
18395 = 031-01996
340512 = 031-09178
1

FIGURE 19: Thermostat Wiring – Two-Stage Heat Pumps - Variable Speed Modulating Furnaces

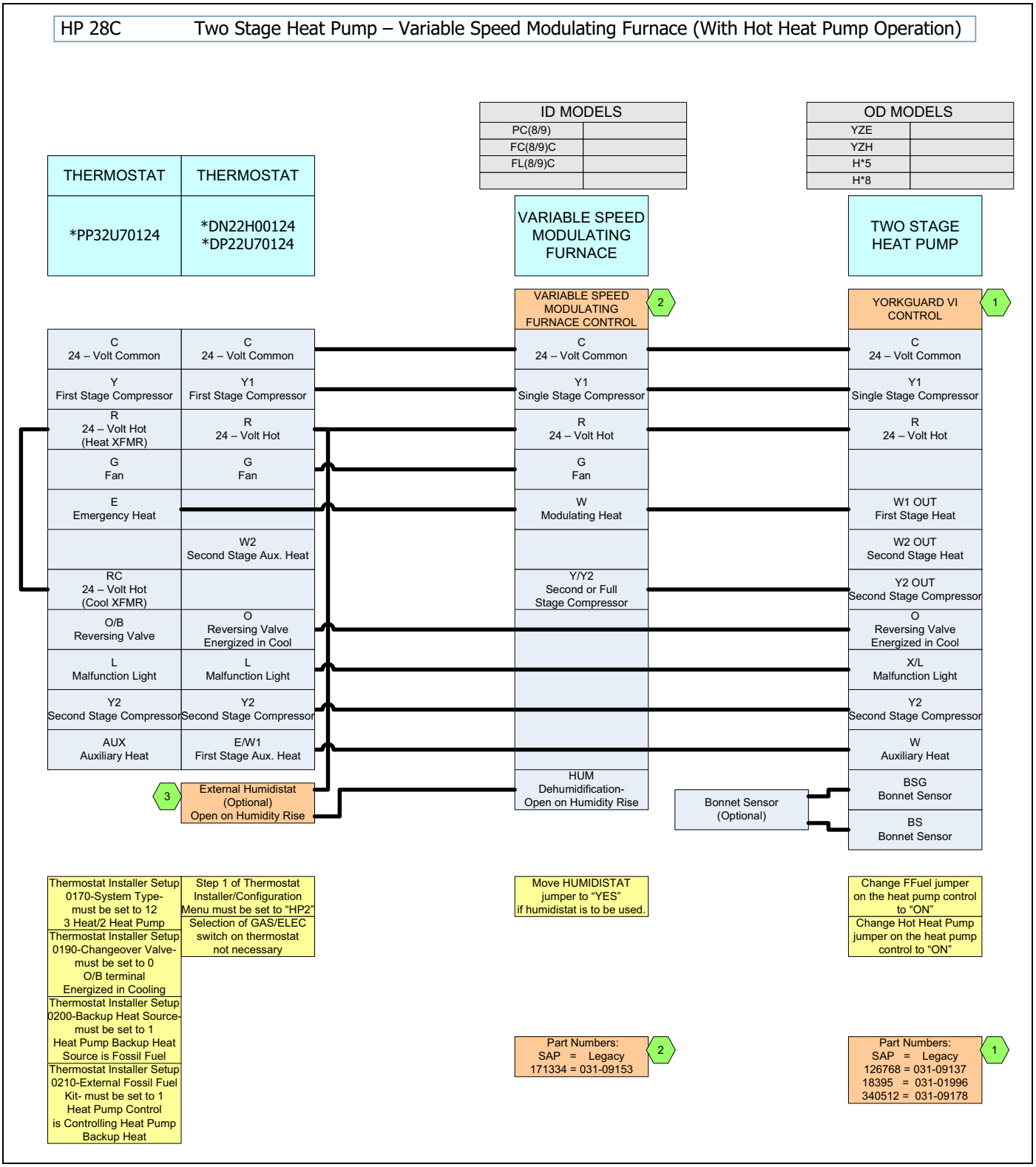
HP 28C Two Stage Heat Pump – Variable Speed Modulating Furnace (With Hot Heat Pump Operation)
ID MODELS
PC(8/9)
FC(8/9)C
FL(8/9)C
OD MODELS
YZE
YZH
H*5
H*8
THERMOSTAT
THERMOSTAT
*PP32U70124
*DN22H00124
*DP22U70124
VARIABLE SPEED MODULATING FURNACE
TWO STAGE HEAT PUMP
VARIABLE SPEED MODULATING FURNACE CONTROL
2
YORKGUARD VI CONTROL
1
C 24 – Volt Common
C 24 – Volt Common
C 24 – Volt Common
C 24 – Volt Common
Y First Stage Compressor
Y1 First Stage Compressor
Y1 Single Stage Compressor
Y1 Single Stage Compressor
R 24 – Volt Hot (Heat XFMR)
R 24 – Volt Hot
R 24 – Volt Hot
R 24 – Volt Hot
G Fan
G Fan
G Fan
E Emergency Heat
W Modulating Heat
W1 OUT First Stage Heat
W2 Second Stage Aux. Heat
W2 OUT Second Stage Heat
RC 24 – Volt Hot (Cool XFMR)
Y/Y2 Second or Full Stage Compressor
Y2 OUT Second Stage Compressor
O/B Reversing Valve
O Reversing Valve Energized in Cool
O Reversing Valve Energized in Cool
L Malfunction Light
L Malfunction Light
X/L Malfunction Light
Y2 Second Stage Compressor
Y2 Second Stage Compressor
Y2 Second Stage Compressor
AUX Auxiliary Heat
E/W1 First Stage Aux. Heat
W Auxiliary Heat
3
External Humidistat (Optional) Open on Humidity Rise
HUM Dehumidification- Open on Humidity Rise
Bonnet Sensor (Optional)
BSG Bonnet Sensor
BS Bonnet Sensor
Thermostat Installer Setup 0170-System Type- must be set to 12 3 Heat/2 Heat Pump
Step 1 of Thermostat Installer/Configuration Menu must be set to “HP2”
Selection of GAS/ELEC switch on thermostat not necessary
Move HUMIDISTAT jumper to “YES” if humidistat is to be used.
Change FFuel jumper on the heat pump control to “ON”
Change Hot Heat Pump jumper on the heat pump control to “ON”
Thermostat Installer Setup 0190-Changeover Valve- must be set to 0 O/B terminal Energized in Cooling
Thermostat Installer Setup 0200-Backup Heat Source- must be set to 1 Heat Pump Backup Heat Source is Fossil Fuel
Thermostat Installer Setup 0210-External Fossil Fuel Kit- must be set to 1 Heat Pump Control is Controlling Heat Pump Backup Heat
Part Numbers: SAP = Legacy 171334 = 031-09153
2
Part Numbers: SAP = Legacy 126768 = 031-09137 18395 = 031-01996 340512 = 031-09178
1

FIGURE 20: Thermostat Wiring – Two-Stage Heat Pumps - Variable Speed Modulating Furnaces

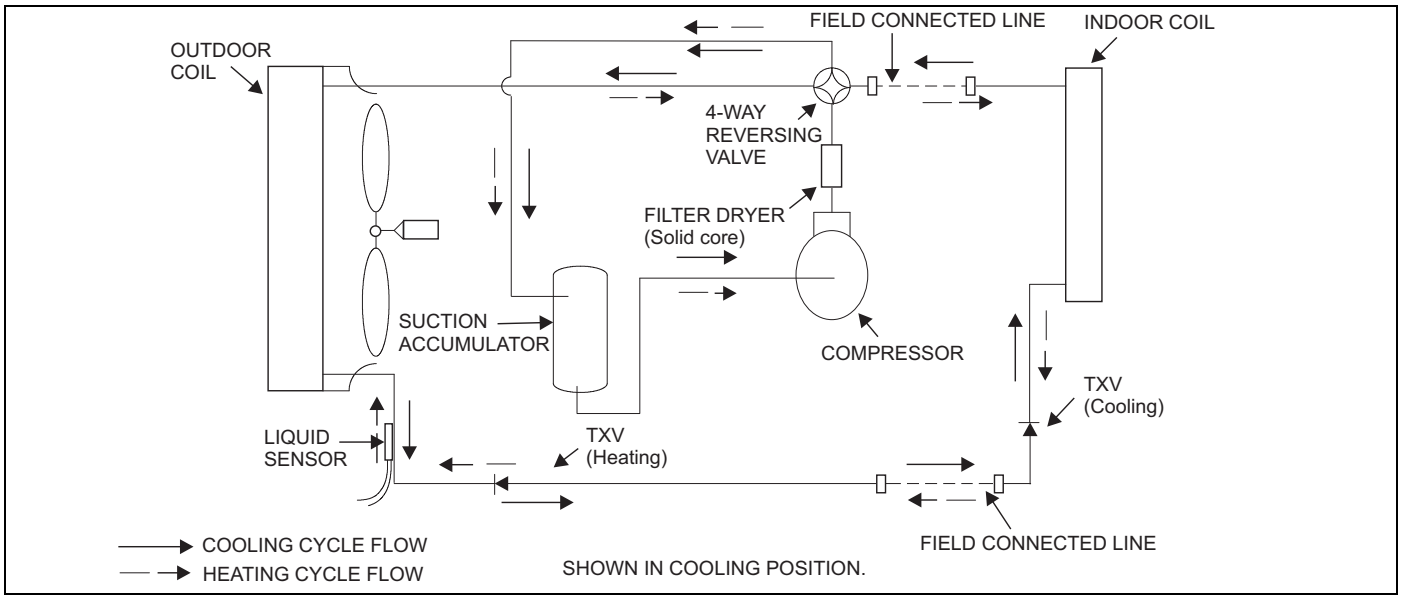

FIGURE 21: Heat Pump Flow Diagram

SECTION IX: SYSTEM OPERATION

For more information on the control operation, refer to "Operation Instructions - DEMAND DEFROST CONTROL BOARD in this Booklet.

REQUIRED CONTROL SETUP

IMPORTANT

The following steps must be taken at the time of installation to insure proper system operation.

1. Consult system wiring diagram to determine proper thermostat wiring for your system.
2. If hot heat pump configuration is desired, change HOT HEAT PUMP jumper to ON position. This setting MUST be set on the defrost board.
3. If installation includes a fossil fuel furnace, change FUEL jumper to ON position. This setting MUST be set on the defrost board.
4. Set low temperature cutout (LTCO), balance point (BP), switch point (SP), and Y2 Lock jumpers as desired. These settings may be modified by communicating thermostat.
5. Verify proper system functionality. Confirm room thermostat operation including fault code display capability.
6. Upon completion of installation, verify that no fault codes are stored in memory. Clear the fault code memory if necessary.

ENERGIZE CRANKCASE HEATER

If this unit is equipped with a crankcase heater for the compressor, a warning label with an adhesive back is supplied in the unit installation instruction packet. This label should be attached to the field supplied disconnect switch where it will be easily seen.

In order to energize the crankcase heater, set the indoor cooling thermostat to the OFF position. Close the line power disconnect to the unit.

IMPORTANT

An attempt to start the compressor without at least 8 hours of crankcase heat will damage the compressor.

WITH POWER TO UNIT AND THERMOSTAT IN <u>COOLING</u> POSITION:

1. In the cooling cycle, discharge gas is pumped to the outdoor coil which is the condenser. The indoor coil is the evaporator.
2. If fan switch is in ON position, a circuit is made through blower relay to provide continuous blower operation.
3. With fan switch in AUTO position, a circuit is made from thermostat cooling contact through blower relay to provide blower operation.
4. System will cycle with thermostat demand to provide cooling as needed.

DEFROST OPERATION

The following defrost curve selection jumper positions are set from factory.

TABLE 1: Defrost Initiate Curves

Defrost Curve Selection Jumper Position	1	2	3	4
13 SEER Heat Pump Model	2-Ton 2.5-Ton	4-Ton 5-Ton	3-Ton 3.5-Ton	1.5-Ton
15 SEER Heat Pump Model	2-Ton	4-Ton 5-Ton	3-Ton	–
16 SEER Heat Pump Model	2-Ton 2.5-Ton 3-Ton 3.5-Ton 5-Ton	4-Ton	–	–
18 SEER Heat Pump Model	2-Ton	4-Ton 5-Ton	3-Ton	–

NOTE: For information on the 5 & 6 pins, refer to the "Demand Defrost Board Operation Instructions".

SECTION X: INSTRUCTING THE OWNER

Assist owner with processing warranty cards and/or online registration. Review Owners Guide and provide a copy to the owner and guidance on proper operation and maintenance. Instruct the owner or the operator how to start, stop and adjust temperature setting.

When applicable, instruct the owner that the compressor is equipped with a crankcase heater to prevent the migration of refrigerant to the compressor during the “OFF” cycle. The heater is energized only when the unit is not running. If the main switch is disconnected for long periods of shut down, do not attempt to start the unit until 8 hours after the switch has been connected. This will allow sufficient time for all liquid refrigerant to be driven out of the compressor.

The installer should also instruct the owner on proper operation and maintenance of all other system components.

MAINTENANCE

1. Dirt should not be allowed to accumulate on the outdoor coils or other parts in the air circuit. Clean as often as necessary to keep the unit clean. Use a brush, vacuum cleaner attachment, or other suitable means.
2. The outdoor fan motor is permanently lubricated and does not require periodic oiling.
3. If the coil needs to be cleaned, it should be washed with Calgon Coilclean (mix one part Coilclean to seven parts water). Allow solution to remain on coil for 30 minutes before rinsing with clean water. Solution should not be permitted to come in contact with painted surfaces.
4. Refer to the furnace or air handler instructions for filter and blower motor maintenance.
5. The indoor coil and drain pan should be inspected and cleaned regularly to prevent odors and assure proper drainage.

⚠ CAUTION

IT IS UNLAWFUL TO KNOWINGLY VENT, RELEASE OR DISCHARGE REFRIGERANT INTO THE OPEN AIR DURING REPAIR, SERVICE, MAINTENANCE OR THE FINAL DISPOSAL OF THIS UNIT.

TABLE 2: R-410A Saturation Properties

TEMP. °F	PRESSURE PSIG	TEMP. °F	PRESSURE PSIG	TEMP. °F	PRESSURE PSIG	TEMP. °F	PRESSURE PSIG	TEMP. °F	PRESSURE PSIG
45	129.70	60	169.60	75	217.40	90	274.10	105	340.50
46	132.20	61	172.60	76	220.90	91	278.20	106	345.30
47	134.60	62	175.50	77	224.40	92	282.30	107	350.10
48	137.10	63	178.50	78	228.00	93	286.50	108	355.00
49	139.60	64	181.60	79	231.60	94	290.80	109	360.00
50	142.20	65	184.60	80	235.30	95	295.10	110	365.00
51	144.80	66	187.70	81	239.00	96	299.40	111	370.00
52	147.40	67	190.90	82	242.70	97	303.80	112	375.10
53	150.10	68	194.10	83	246.50	98	308.20	113	380.20
54	152.80	69	197.30	84	250.30	99	312.70	114	385.40
55	155.50	70	200.60	85	254.10	100	317.20	115	390.70
56	158.20	71	203.90	86	258.00	101	321.80	116	396.00
57	161.00	72	207.20	87	262.00	102	326.40	117	401.30
58	163.90	73	210.60	88	266.00	103	331.00	118	406.70
59	166.70	74	214.00	89	270.00	104	335.70	119	412.20

SECTION XI: WIRING DIAGRAM

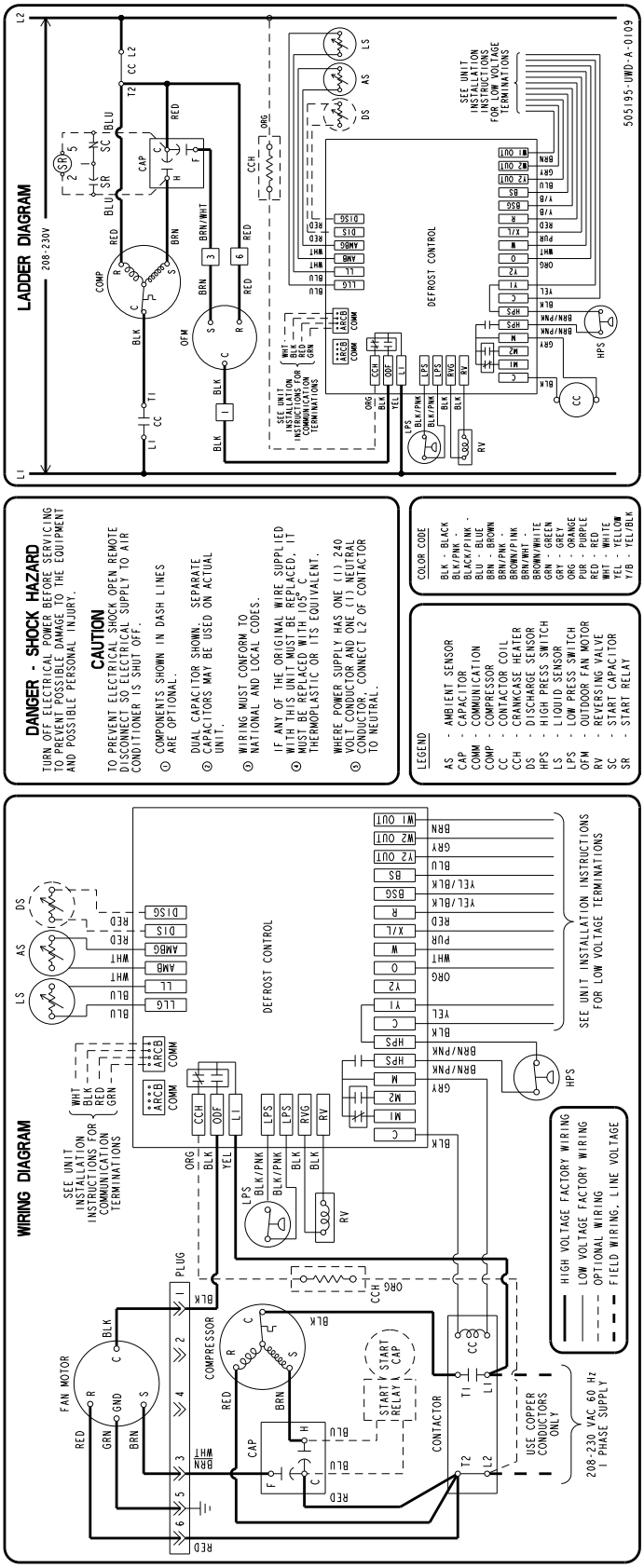
LADDER DIAGRAM
208-230V
505195-UWD-A-0109
DEFROST CONTROL
SEE UNIT INSTALLATION INSTRUCTIONS FOR LOW VOLTAGE TERMINATIONS
DANGER - SHOCK HAZARD
TURN OFF ELECTRICAL POWER BEFORE SERVICING TO PREVENT POSSIBLE DAMAGE TO THE EQUIPMENT AND POSSIBLE PERSONAL INJURY.
CAUTION
TO PREVENT ELECTRICAL SHOCK OPEN REMOTE DISCONNECT SO ELECTRICAL SUPPLY TO AIR CONDITIONER IS SHUT OFF.
① COMPONENTS SHOWN IN DASH LINES ARE OPTIONAL.
② DUAL CAPACITOR SHOWN. SEPARATE CAPACITORS MAY BE USED ON ACTUAL UNIT.
③ WIRING MUST CONFORM TO NATIONAL AND LOCAL CODES.
④ IF ANY OF THE ORIGINAL WIRE SUPPLIED WITH THIS UNIT MUST BE REPLACED, IT MUST BE REPLACED WITH 105° C THERMOPLASTIC OR ITS EQUIVALENT.
⑤ WHERE POWER SUPPLY HAS ONE (1) 240 VOLT CONDUCTOR AND ONE (1) NEUTRAL CONDUCTOR, CONNECT L2 OF CONTACTOR TO NEUTRAL.
COLOR CODE
BLK - BLACK
BLK/PNK - BLACK/PINK
BLU - BLUE
BRN - BROWN
BRN/PNK - BROWN/PINK
BRN/WHT - BROWN/WHITE
GRN - GREEN
GRY - GREY
ORG - ORANGE
PUR - PURPLE
RED - RED
WHT - WHITE
YEL - YELLOW
Y/B - YEL/BLK
LEGEND
AS - AMBIENT SENSOR
CAP - CAPACITOR
COMM - COMMUNICATION
COMP - COMPRESSOR
CC - CONTACTOR COIL
CCH - CRANKCASE HEATER
DS - DISCHARGE SENSOR
HPS - HIGH PRESS SWITCH
LS - LIQUID SENSOR
LPS - LOW PRESS SWITCH
OFM - OUTDOOR FAN MOTOR
RV - REVERSING VALVE
SC - START CAPACITOR
SR - START RELAY
WIRING DIAGRAM
SEE UNIT INSTALLATION INSTRUCTIONS FOR LOW VOLTAGE TERMINATIONS
SEE UNIT INSTALLATION INSTRUCTIONS FOR COMMUNICATION TERMINATIONS
DEFROST CONTROL
FAN MOTOR
COMPRESSOR
CONTACTOR
START RELAY
START CAP
CAP
PLUG
USE COPPER CONDUCTORS ONLY
208-230 VAC 60 Hz 1 PHASE SUPPLY
HIGH VOLTAGE FACTORY WIRING
LOW VOLTAGE FACTORY WIRING
OPTIONAL WIRING
FIELD WIRING, LINE VOLTAGE

FIGURE 22: Wiring Diagram - Single Stage

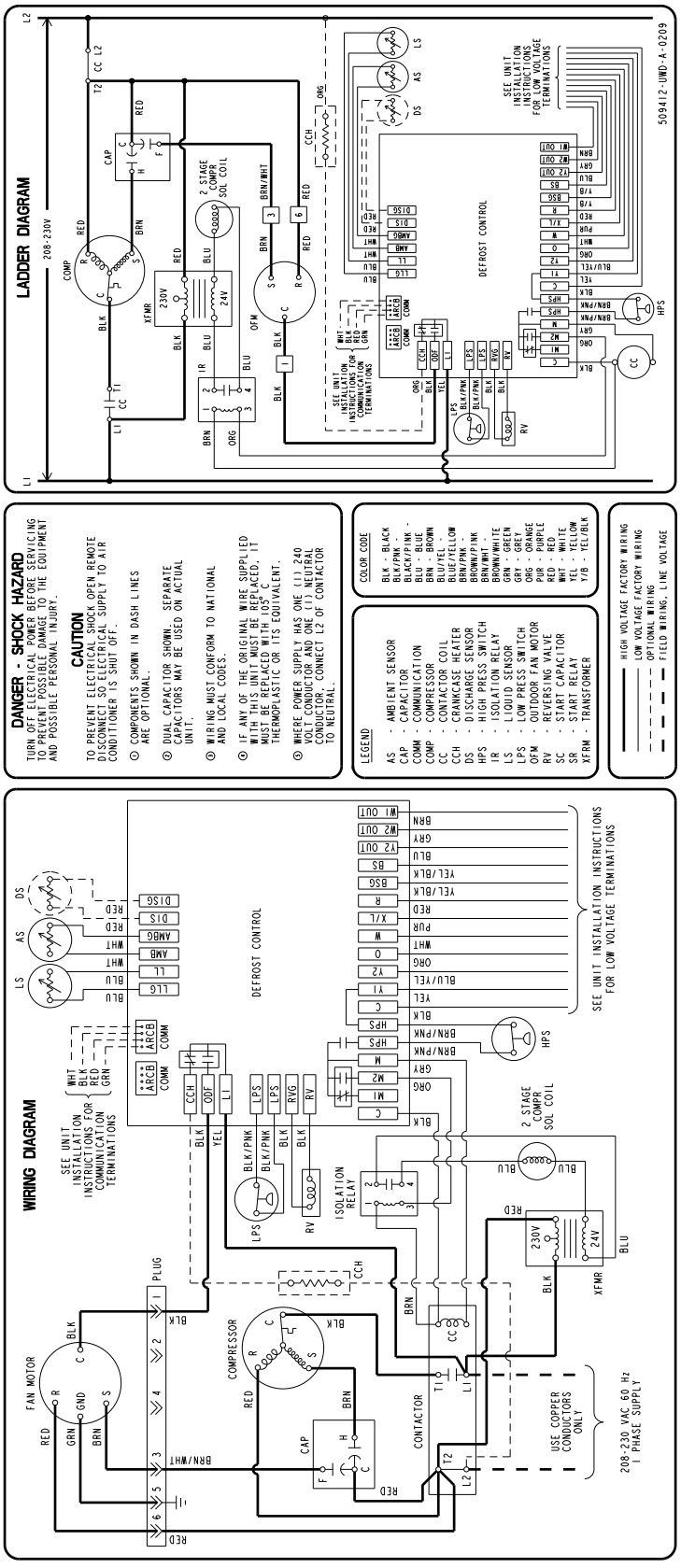

FIGURE 23: Wiring Diagram - 2 Stage with PSC Outdoor Fan Motor

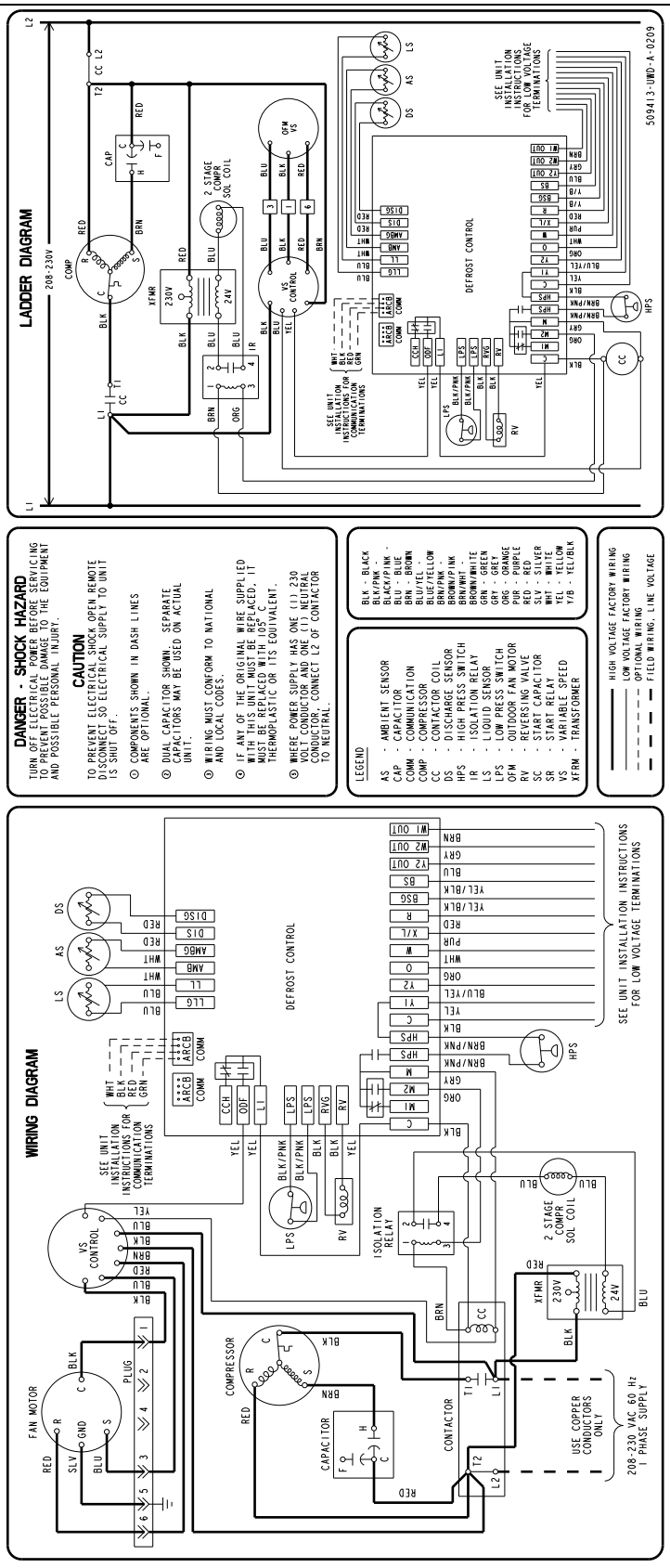

FIGURE 24: Wiring Diagram - 2 Stage with ECM Outdoor Fan Motor

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Johnson Controls Unitary Products
5005 York Drive
Norman, OK 73069